



JINING XUNDA PIPE COATING MATERIALS CO.,LTD
Ershilipu Industrial Park, Jining City, Shandong Province, China

Tel: +86 15753761575

Email: sales.kevin@xundatape.com

Introduction

Jining Xunda Pipe Coating Materials CO.,LTD , the manufacturer of pipeline wrap tape and other anti-corrosion materials. We specialize in this field since 1998 with good quality and pretty competitive price. All products with CE ,ISO, DVGW,SGS, AWWA approved and exported more than 80 countries.

Should you have any questions, please do not hesitate to contact me.





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Company Information



COMPANY PROFILE ABOUT US



The xunda brand has been synonymous with pipeline corrosion protection systems worldwide for more than 20 years. Whether in the extreme heat of the Middle East or the forbidding cold of Russia or the more moderate climates of the United States, xunda is there with the most advanced anti-corrosion pipeline coating for the oil, gas, water and coal slurry industries.



BRAND

JINING XUNDA PIPE COATING MATERIAL CO., LTD.



Xunda offers a wide range of coating systems that meet the rigorous demands of on-land and off-shore pipelines. Through a global network of certified applicators, the plant coating specifications and quality standards are rigorously monitored, thus ensuring reproducible long-term coating performance the end-user.





CERTIFICATE



And in 2005, our company passed the ISO14001 environmental management system certification. Passing these international standards and establishing corresponding management system have provided our company a sound security to manufacture products that conform to international or professional standards.



QUALITY CONTROL

JINING XUNDA PIPE COATING MATERIAL CO., LTD.



In order to provide high quality products and establish a quality outlook with customers and market as guidance, in 1999 our company took the lead in passing the ISO9000 quality management system certification in anticorrosive industry. In 2002, our company succeeded in the transformation from ISO9000 quality management system certification to 2000 edition.



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PROJECTS EXAMPLE

JINING XUNDA PIPE COATING MATERIAL CO., LTD.



Packaging & Shipping

PACKAGE

JINING XUNDA PIPE COATING MATERIAL CO., LTD.





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DELIVERY

JINING XUNDA PIPE COATING MATERIAL CO., LTD.



PAYMENT DELIVERY

JINING XUNDA PIPE COATING MATERIAL CO., LTD.



T/T L/C at sight





1. ISO 9001

ISO 9001



Certificate of Approval

Certificate No.: 10114Q15242ROM

Awarded to

Jining Xunda anticorrosion of pipeline materials Co., Ltd.

Organization Code Certificate No.: 56140734-5

Registration Add.: Hu Ying Cun Nian Li Pu Zhen Rencheng District Jining City Shandong Province, 272053

Office Add.: Industrial Park Nian Li Pu Zhen Rencheng District Jining City Shandong Province, 272053

Production Add.: Industrial Park Nian Li Pu Zhen Rencheng District Jining City Shandong Province, 272053

Beijing ZhongLianTianRun Certification Center (ZLTR) certify that the Quality Management System of the above organization has been assessed and found to be in accordance with the requirements of the standard:

ISO9001: 2008

SCOPE OF CERTIFICATION/REGISTRATION

Processing and sales pipeline anticorrosion tape

Subject to operation conditions in requirements conformity with Quality Management System, This Certificate is valid for a period of three years only,

Date from: Oct 10th, 2014 To: Oct 9th, 2017

The effectiveness of this Certificate shall be Validated by periodic surveillance audit of ZLTR for maintenance. This Certificate will not be in force unless qualified identification is stuck there under by ZLTR within appropriate time limit.

2015-10-06	Stuck	2016-10-06	Stuck
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Information of this certificate can be found on the official website of Certification and Accreditation Administration of the People's Republic of China (<http://www.cnca.gov.cn>) and the official website of Beijing Zhonglian Tianrun Certification center (<http://www.zltr.com.cn>)



Beijing ZhonglianTianRun Certification Center

Room 2601, 2602, 2603, 26th Floor, 2nd Unit, Block 1, No. 4 Yard, Qiyang Road, Chaoyang District, Beijing, P.R. China 100102



2. ISO 14001

ISO 14001



Certificate of Environment Management System

Certificate No.: 10114E21700ROM

Awarded to

**Jining Xunda anticorrosion of pipeline materials
Co., Ltd.**

Organization Code Certificate No.: 56140734-5

Registration Add.: Hu Ying Cun Nian Li Pu Zhen Rencheng District Jining City Shandong Province, 272053

Office Add.: Industrial Park Nian Li Pu Zhen Rencheng District Jining City Shandong Province, 272053

Production Add.: Industrial Park Nian Li Pu Zhen Rencheng District Jining City Shandong Province, 272053

*Beijing ZhongLianTianRun Certification Center(ZLTR) certify that the
Environment Management System of the above organization has been assessed and found
to be in accordance with the requirements of the standard:*

ISO14001: 2004

SCOPE OF CERTIFICATION/REGISTRATION

**the environmental management activities involved by Processing and sales pipeline anticorrosion
tape**

Subject to operation conditions in requirements conformity with Environment Management System,

This Certificate is valid for a period of three years only,

Date from: Oct 10th, 2014 To: Oct 9th, 2017

*The effectiveness of this Certificate shall be Validated by periodic surveillance audit
of ZLTR for maintenance. This Certificate will not be in force unless qualified identification
is stuck there under by ZLTR within appropriate time limit.*

2015-10-06	Stuck	2016-10-06	Stuck
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Beijing Zhongliantianrun Certification Center

Room 2601, 2602, 2603, 26th Floor, 2nd Unit, Block 1, No. 4 Yard, Qiyang Road, Chaoyang District, Beijing, P.R. China 100102



3. OHSAS 18001



Certificate of
Occupational Health and Safety Management System
Certificate No.: 10114S11005ROM
Awarded to
Jining Xunda anticorrosion of pipeline materials
Co., Ltd.

Organization Code Certificate No.: 56140734-5
Registration Add.: Hu Ying Cun Nian Li Pu Zhen Rencheng District Jining City Shandong Province, 272053
Office Add.: Industrial Park Nian Li Pu Zhen Rencheng District Jining City Shandong Province, 272053
Production Add.: Industrial Park Nian Li Pu Zhen Rencheng District Jining City Shandong Province, 272053

Beijing ZhongLianTianRun Certification Center(ZLTR) certify that the Occupational health and safety Management System of the above organization has been assessed and found to be in accordance with the requirements of the standard:
GB/T28001-2011 /OHSAS 18001: 2007

SCOPE OF CERTIFICATION/REGISTRATION
the occupational health and safety management activities involved by Processing and sales pipeline anticorrosion tape

Subject to operation conditions in requirements conformity with Occupational health and safety Management System, This Certificate is valid for a period of three years only,
Date from: Oct 10th, 2014 To: Oct 9th, 2017
The effectiveness of this Certificate shall be Validated by periodic surveillance audit of ZLTR for maintenance. This Certificate will not be in force unless is stuck there under by ZLTR within appropriate time limit.

2015-10-06	Stuck
2016-10-06	Stuck

Information of this certificate can be found on the official website of Certification and Accreditation Administration of the People's Republic of China (<http://www.cnca.gov.cn>) and the official website of Beijing Zhonglian Tianrun Certification center (<http://www.zltr.com.cn>)



MANAGEMENT SYSTEM
CNAS C101-5



ISSUED BY

Beijing Zhongliantianrun Certification Center
Room 2601, 2602, 2603, 4th Floor, 2nd Unit, Block 1, No.4 Yard, Qiyang Road, Chaoyang District, Beijing, P.R. China 100102



4. SGS

SGS

TEST REPORT

No. : SHIN1502006971MR
Date : Feb 27, 2015
Page: 1 of 10

CUSTOMER NAME: JINING XUNDA PIPE COATING MATERIALS CO.,LTD
ADDRESS: ERSHILIPU INDUSTRIAL PARK, JINING CITY, SHANDONG PROVINCE, CHINA

The following sample(s) was/ were submitted and identified on behalf of the client as:

Sample Name : Inner wrap tape
SGS Ref. No. : SHIN1502006865PS
Product Specification : XUNDA T165
Manufacturer : JINING XUNDA PIPE COATING MATERIALS CO.,LTD
Date of Receipt : Feb 10, 2015
Testing Start Date : Feb 10, 2015
Testing End Date : Feb 16, 2015
Test result(s) : For further details, please refer to the following page(s)

Signed for
SGS-CSTC Standards Technical
Services (Shanghai) Co., Ltd.

Zano Lai

Zano Lai
Authorized signatory

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SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd. | 8th building, No.89, Block 1199 Kangqiao East Road, Pudong District, Shanghai, China 201319 | t (86-21) 81196300 f (86-21) 68183920 www.sgsgroup.com.cn

SHMR 118346



TEST REPORT

No. : SHIN1502007088MR

Date : Feb 27, 2015

Page: 1 of 11

CUSTOMER NAME: JINING XUNDA PIPE COATING MATERIALS CO.,LTD
ADDRESS: ERSHILIPU INDUSTRIAL PARK, JINING CITY, SHANDONG
PROVINCE, CHINA

The following sample(s) was/ were submitted and identified on behalf of the client as:

Sample Name : Outer wrap tape
SGS Ref. No. : SHIN1502007087PS
Product Specification : XUNDA T265
Manufacturer : JINING XUNDA PIPE COATING MATERIALS CO.,LTD
Date of Receipt : Feb 11, 2015
Testing Start Date : Feb 11, 2015
Testing End Date : Feb 16, 2015
Test result(s) : For further details, please refer to the following page(s)

Signed for
SGS-CSTC Standards Technical
Services (Shanghai) Co., Ltd.

Zano Lai

Zano Lai
Authorized signatory

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5. DVGW



DVGW-Forschungsstelle
am Engler-Bunte-Institut
des Karlsruher Instituts
für Technologie **KIT**

07. Juli 2011
IIG/bu-jk
Sachbearbeiter: Budde
AZ: 10/323/5180/1
Antragsnr.: 10-0565-W
Deutsche Version

B E R I C H T

über die Baumusterprüfung
der Korrosionsschutzumhüllung
"XUNDA-T280/XUNDA-T480"

nach DIN EN 12068 „Kathodischer Korrosionsschutz - Organische Umhüllungen für den Korrosionsschutz von in Böden und Wässern verlegten Stahlrohrleitungen im Zusammenwirken mit kathodischem Korrosionsschutz - Bänder und schrumpfende Materialien“ (März 1999)

Auftraggeber:

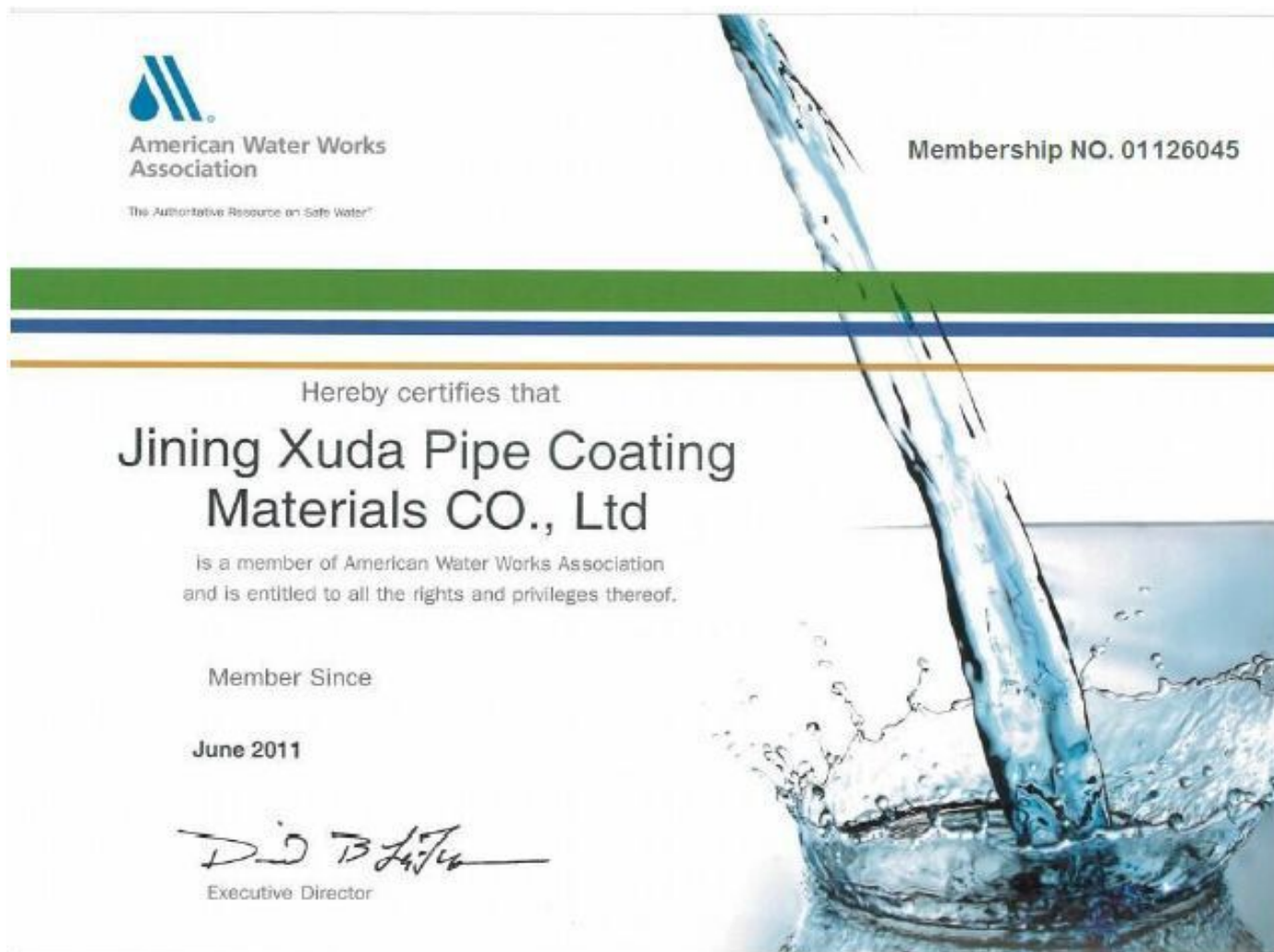
Jining Xunda Pipe Coating
Materials Co., Ltd.
Ershilipu Industry Park,
Rencheng District, 272100
Jining, Shandong, P.R. China



(Dieser Bericht umfasst 4 Seiten und 4 Anlagen)



6.AWWA





Jining Xunda Pipe Coating Materials.,LTD



Pipeline Inner Tape



Pipeline Outer Tape



Pipeline Joint Tape



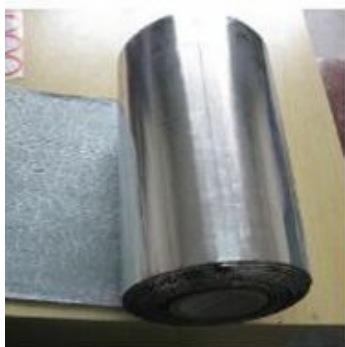
Double Side Tape



PP Mesh Membrane Tape



PE Bitumen Butyl Tape



Aluminum Flashing Tape



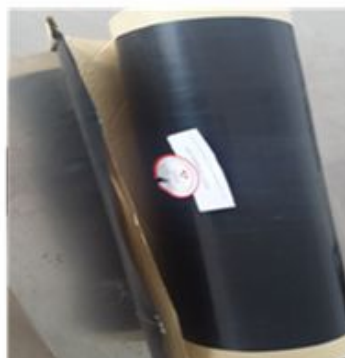
Petroleum Tape



Viscoelastic Tape



Anticorrosive Primer



Heat Shrinkable Tape



Heat Shrinkable Sleeve



Cold applied coating tape Application Instruction

1. Steel pipe pretreatment

- 1.1 Keeping the pipe external surface clean and dry. Remove the dust, oil, welding slag, burrs, grease and dirt on pipe surface.
- 1.2 Pipe surface prepared up-to a level of Sa 2 or 2 ½ or St 2/st by sand blasting.
- 1.3 After the pre-cleaning operations, the pipe surface not smooth which may sharp the pipe coating should be burnished, the abrasive dust attached on the pipe surface should also be cleaned clearly.
- 1.4 If flash rusting occurs, the surfaces must be re-cleaned by blasting as above.



2. Coating & Wrapping application

- 2.1 Coating & wrapping application consist of primer application, inner tape coating, outer tape coating.
- 2.2 weather condition
 - 2.2.1 When the wind & sand was strongly, when the sand and dust covered on the surface of pipe, primer, tape etc., should not be brushing primer and wrapping the tape if there is no reliable preventive measures.
 - 2.2.2 When air humidity is greater than 80%, or when the pipe surface is wet from any precipitation, should not be brushing primer and wrapping tape.



3. Brushing primer

- 3.1 The brushing time should be control within 6 hours between the pipe surface treatment and brush primer. During brush primer, pipe surface should be free from damp and pollution. If the pipe surface rust return, should be re-pre-cleaned.
- 3.2 The primer should be mixed evenly in the container before brushing.
- 3.3 The primer should be applied uniformly, without any sags, floods, runs, drips, bare spot and over spray, such as leakage brush, clot, streaming. The primer coat DFT shall not be less than 25-50 micron (1-2 mils).
- 3.4 After the primer dried, then wrapping the tape (It usually takes 3 to 5 minutes.).
- 3.5 Consumption:

machine application	approx. 0,1 litre/m ²
hand application	approx. 0,2 litre/m ²



4.Wrap tape application

4.1 Wrap tape application consists of hand application and machine application.

4.2 The tape applied temperature must be above 5 degrees, the coating construction temperature shall be more than -5 degrees as better.

4.3 The inner tape shall be spirally applied, minimum overlap shall not be less than 10%.

4.4 When a new roll of tape started, the ends shall be located to ensure the continuity of wrap tape using the same method of application.

4.5 Outer tape applied method is the same as the inner tape.



5.Cutbacks

Cutbacks shall be a minimum 6 inches (150mm) from the ends of each pipe. The cutbacks may be tapered or straight edge for the total thickness of the coating.

