

## CANGZHOU ZHONGTUO COLD ROLL FORMING MACHINERY

Room 807, Building 6, Taida International, Yunhe district, Cangzhou City, Hebei province, China

Contact: Vivian Tel:+86 18730769688 QQ:2087793513 Email: cnzt005@zhongtuocn.com

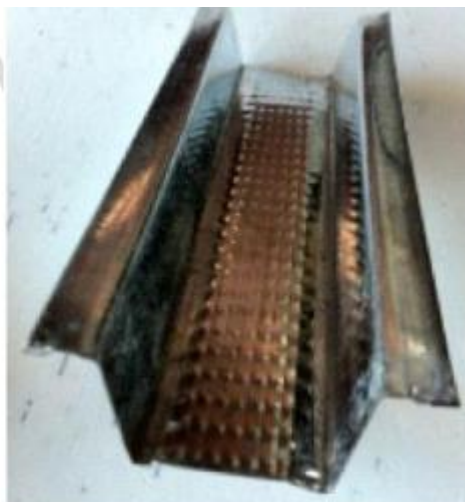
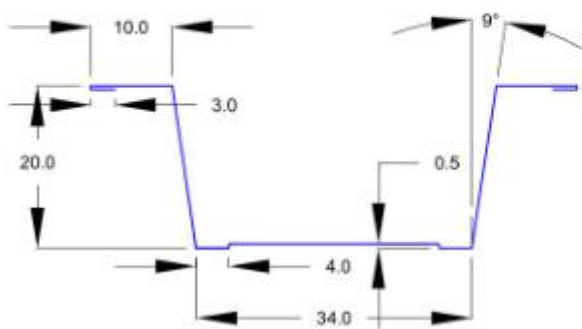
### Furr Channel Machine

Date: 2016-06-06

No.:VF01

#### Customer drawing profile:

FURR CHANNEL  
Large: 3660mm  
thickness: 0.45 up to 0.7mm  $\pm 0.03$ mm



Thickness: 0.45-0.7mm

Name	Parameter	Pictures
Decoiler	Usage: It is used to support the steel coil and uncoil it in a turntable way. Passive uncoil pulled by roll forming system Loading capacity: 1.5T Uncoiling width: 300mm Inner diameter: 450-550mm	<p>Photograph of a green decoiler machine, showing the uncoiling mechanism and the support structure.</p>

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<b>Feeding and leveling</b>	<p>This part will level coil to make sure it is neat clean and straight.</p>	
<b>Roll forming machine</b>	<p>Size: 3800x800x1400mm Weight t: 2.6 tons Voltage:380V/50HZ3Phase(as customer's request) Frame : middle plate welded memorial arch frame type Frame thickness:25mm Drive mode: gear Material of rollers: GCr12MoV Material of shafts: 45# steel with tempering Diameter of shafts: <math>\phi 40</math>mm Number of rollers : 11 rollers Main power: 4kw Speed: 10-25m/min</p>	

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Shearing machine	Material of blades: Gcr12 quenched Power supply : hydraulic power Frame : Pillar style with rack & pinion system Stroke switch : non-contact photoelectric switch	
Hydraulic Station	Hydraulic motor Power: 3kw Hydraulic oil: 46# Components: The system includes a set of hydraulic tank, a set of hydraulic oil pump, and two hydraulic pipes. And one set of electromagnetism valves.	
Electric Control System	Feature: 1. Adopted PLC, transducer, touch panel from Delta Taiwan to ensure high speed with stability, precision and lifetime. 2.Other electric element are Delta 3. Equipped with movable switch, air break, radiator, transformer & electric leakage protector for operation convenience and safety.	
Runout table	It adopts welded steel and supported roller to transmit the products.	
Price: <b>USD11200 /LINE</b> FOB XINGANGCHINA Payment: 30% T/T in advance and balance 70% after inspection confirmation before shipment. 1. One year, and we will provide the technical support for the whole life. 2. Training: the buyer should charge of visa, return ticket, food and accommodation overseas and USD50/person/day for salary.		

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- 3. Need one technicians.
- 4. Training time: one week (contains the time of installation and adjustment)



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