

APPROVAL SHEET

PART NO: E00500051

PART NAME: LED

SPECIFICATION: 312URD-3.5HK

APPROVAL

	WRITE	CHECK	APPROVAL
DATE			
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APPROVAL

	WRITE	CHECK	APPROVAL
DATE	2020.05.16		
SHENZHEN BEST LED OPTO-ELECTRONIC CO.,LTD			

MANUFACTURER: SHENZHEN BEST LED OPTO-ELECTRONIC CO.,LTD

ADDRESS:201,NO.1.LANE 1,LIUWU NORTH,NANLIAN COMMUNITY
LONGGANG STREET,LONGGANG DISTRICT,SHENZHEN CITY

TEL:+86-755-89752405

FAX:+86-755-89752207

客户名:PT. PAMPAS

Date:2020-5-26

环境管理物质不使用证明书
(承认用)


供应商: SHENZHEN BEST LED OPTO-ELECTRONIC CO.,LTD

代 表: Jackie Zhang

电 话: 0755-89752405

E-mail: info@byt-light.com

本公司对 PT.PAMPAS ELECTRIC 供货品上用的材料, 包装材料
及制造工程上配合 PT.PAMPAS ELECTRIC 要求证明环境物质不使用.

Part Name	LED
Customer Code No	E00500051
Factory Code No.	312URD-3.5HK
Factory Name	SHENZHEN BEST LED OPTO-ELECTRONIC CO.,LTD 
承认 要请日	2020.5.26

*在环境物质不使用证明书提供承认原时加上第一页.

产品规格书

SPECIFICATION

顾 客: PT. Pampas ELECTRIC

产 品 名 称: $\phi 3$ 红发红带卡座 LED

产 品 型 号: 312URD-3.5HK

技术质量部		
制作	审核	批准

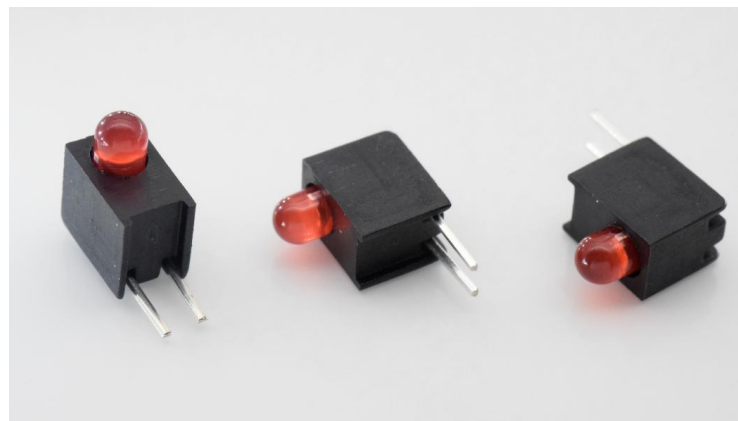


Data Sheet

PN:312URD-3.5HK



3mm Through-hole LED-Red LED



ATTENTION

OBSERVE PRECAUTIONS FOR HANDLING
ELECTROSTATIC DISCHARGE
SENSITIVE DEVICES

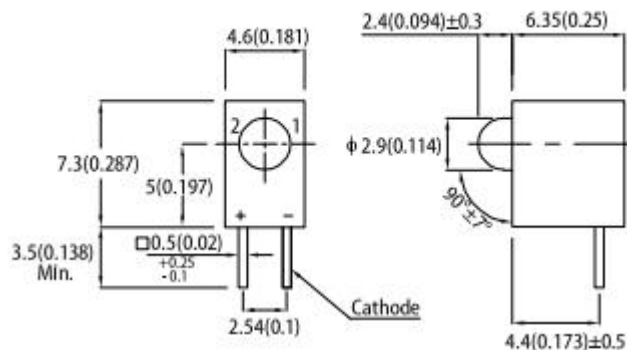
Features

- Dimensions: $\phi 3\text{mm}$
- Color: Red LED
- Lens: Red Diffused Epoxy
- Chip Material: GaP
- Chip Dimension: $205\mu\text{m} \times 205\mu\text{m}$
- Number of Chips: 1pcs
- High reliability, High radiant intensity
- Low forward voltage
- Meet ROHS, Green Product

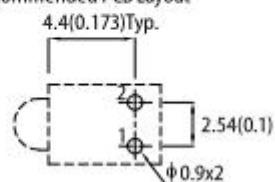
Applications

- Status indicator
- Signage applications
- Decorative and entertainment lighting

Package Dimensions



Recommended PCB Layout



Notes:

1. All dimensions are in millimeters ;
2. Tolerance is ± 0.10 mm unless otherwise noted.

Absolute Maximum Ratings (Tc=25°C)

Parameter	Symbol	Rating	Unit
Power Dissipation	Pd	105	mW
Pulse Forward Current	IFP	100	mA
Forward Current	IF	≤30	mA
Reverse Voltage	VR	5	V
Junction Temperature	Tj	100	°C
Operating Temperature	Topr	-40 ~ +80	°C
Storage Temperature Range	Tstg	-40 ~ +100	°C
Soldering Temperature	Tsol	260	°C
Electro Static Discharge(HBM)	ESD	2000	V
Service life under normal conditions	Time	80000	H
Warranty	Time	5	Years
Antistatic bag	Piece	1000	Bag

*Pulse Forward Current Condition:Duty 1% and Pulse Width=10us.

*Soldering Condition:Soldering condition must be completed with 3 seconds at 260°C

Electrical Optical Characteristics(Tc=25°C)

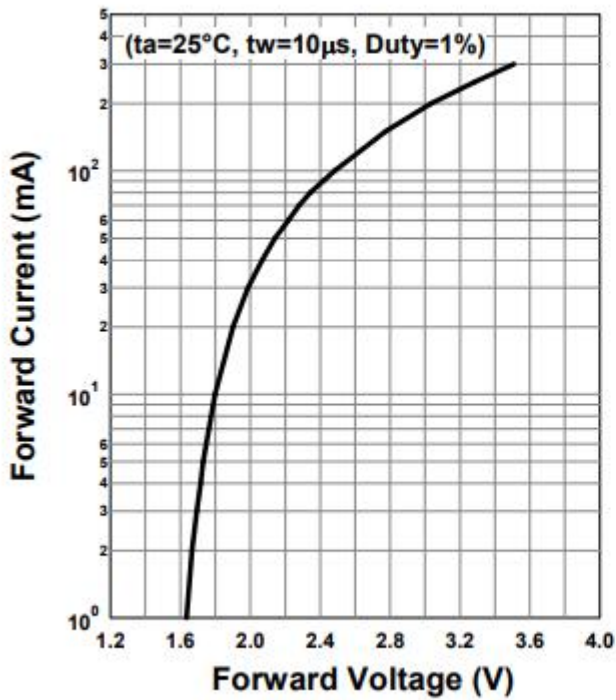
Parameter	Symbol	Min	Typ	Max	Unit	Test Condition
Forward Voltage	VF	1.8	1.9	2.4	V	IF=20mA
Luminous Intensity	IV	300		500	mcd	IF=20mA
Peak Wavelength	λP		633		nm	IF=20mA
Dominant Wavelength	λd	620	625	630	nm	IF=20mA
Half Width	Δλ		12		nm	IF=20mA
Viewing Half Angle	2θ1/2		±22		deg	IF=20mA
Reverse Current	IR			5	uA	VR=5V

*Luminous Intensity is measured by ZWL600.

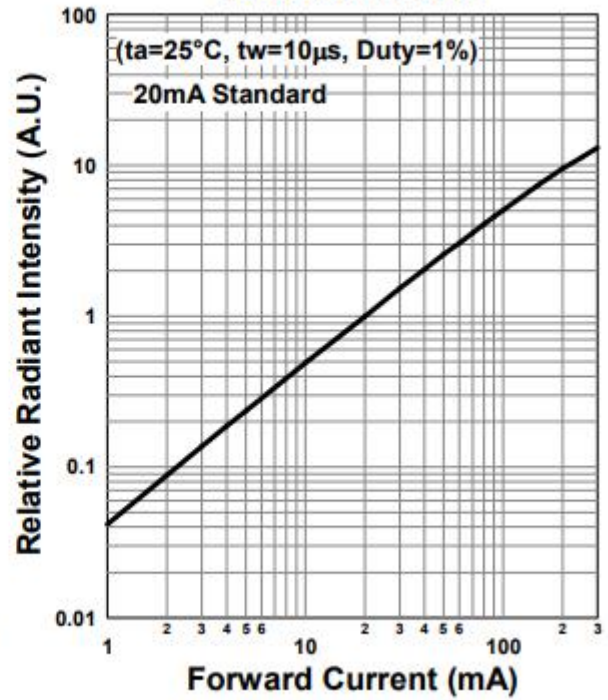
*θ1/2 is the off-axis angle at which the luminous intensity is half the axial luminous intensity.

Typical Electrical-Optical Characteristics Curves

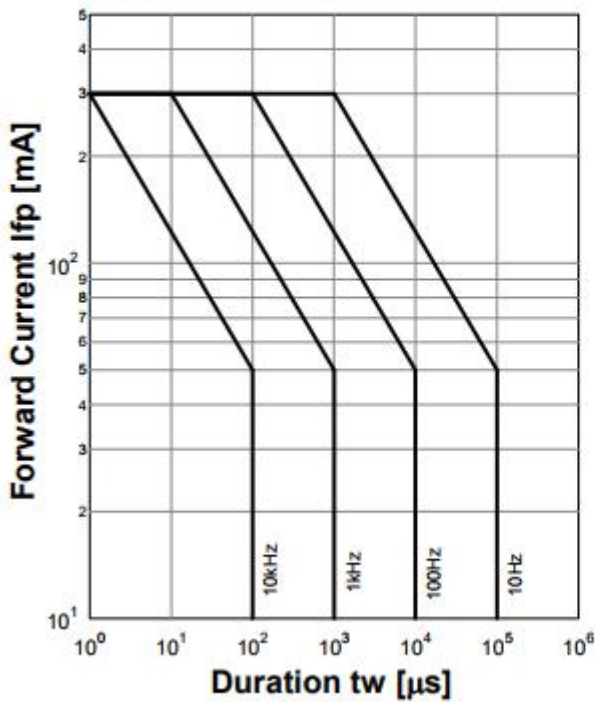
Forward Current - Forward Voltage



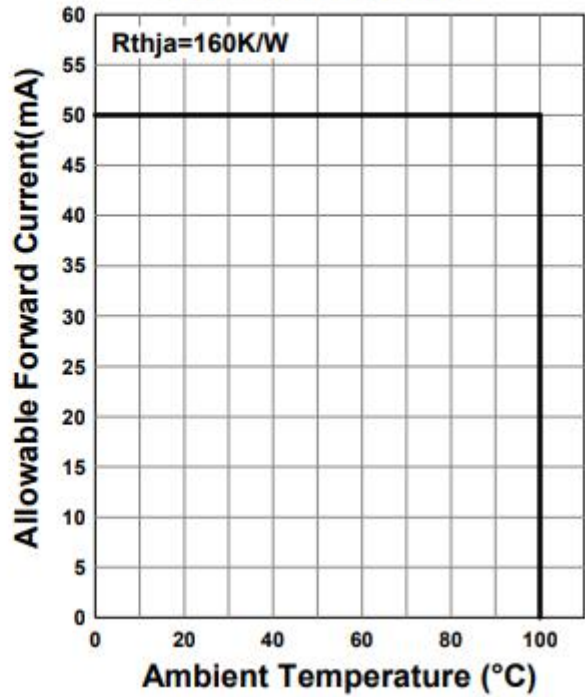
Relative Radiant Intensity - Forward Current

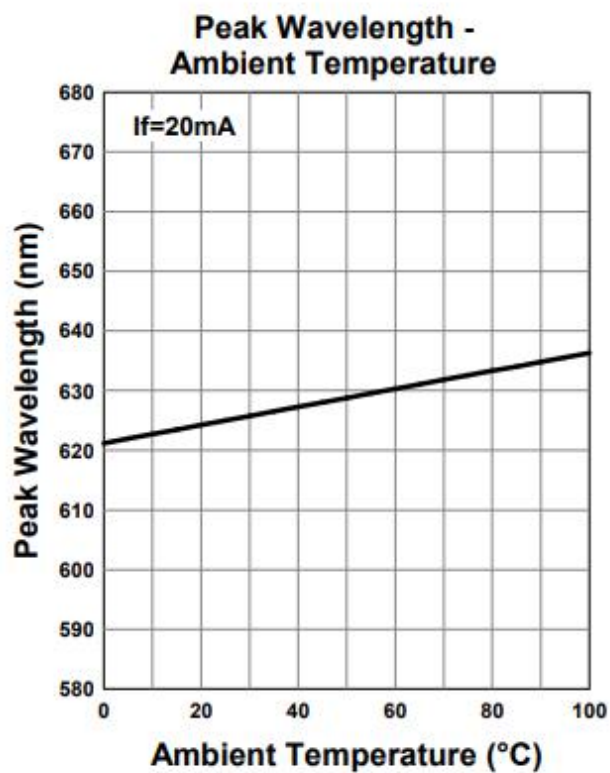
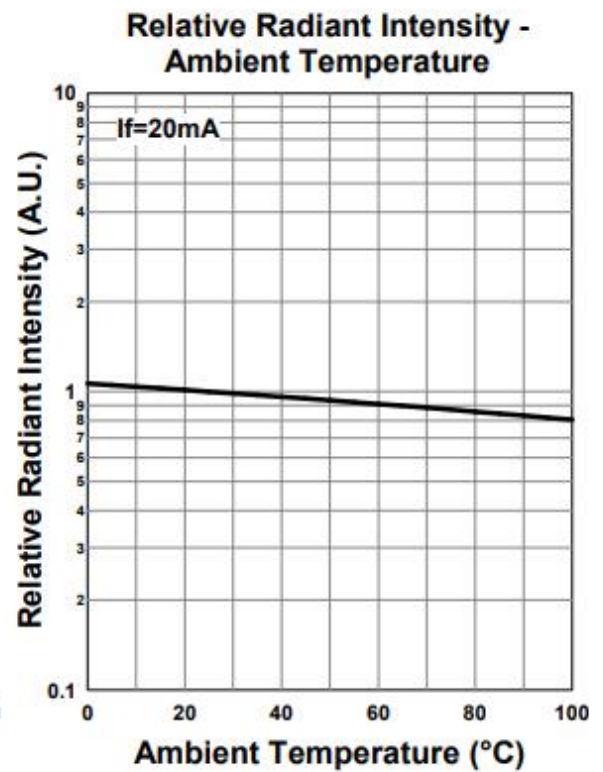
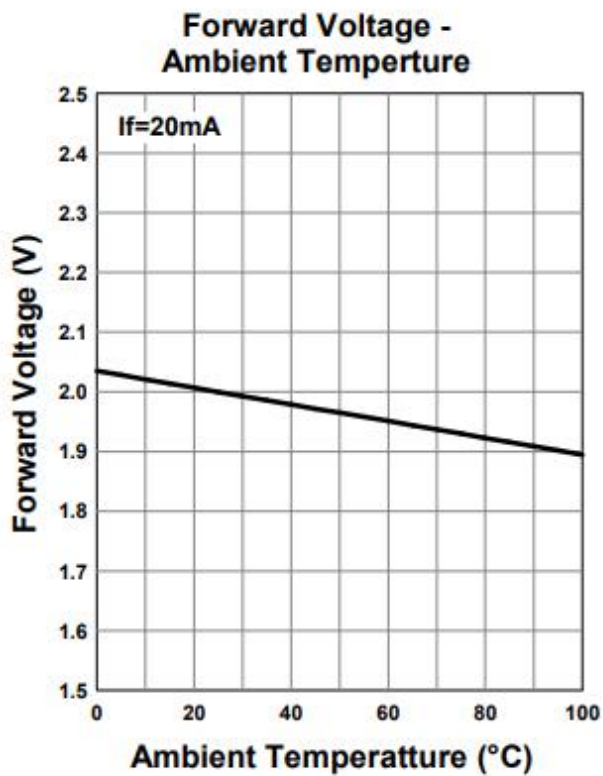


Forward Current - Pulse Duration

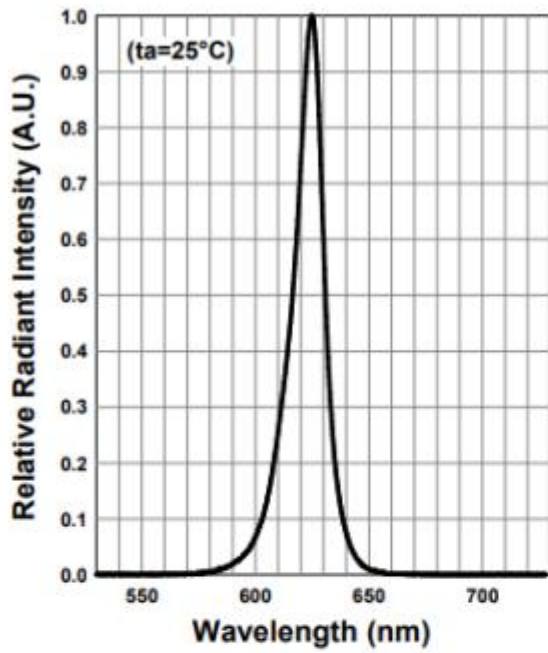


Allowable Forward Current - Ambient Temperature

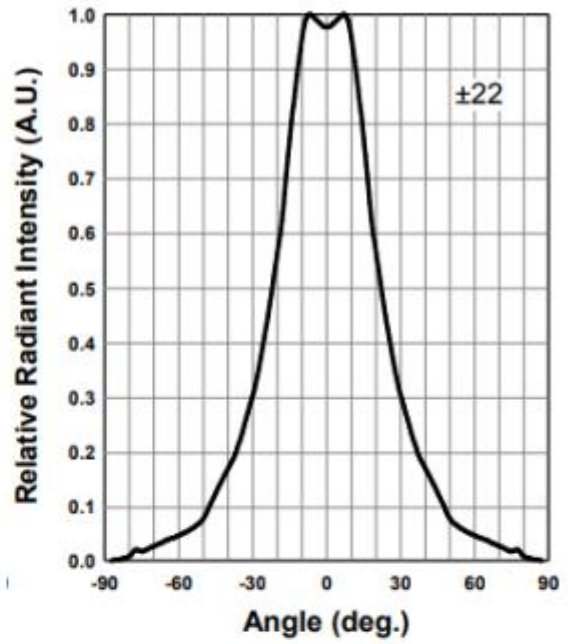




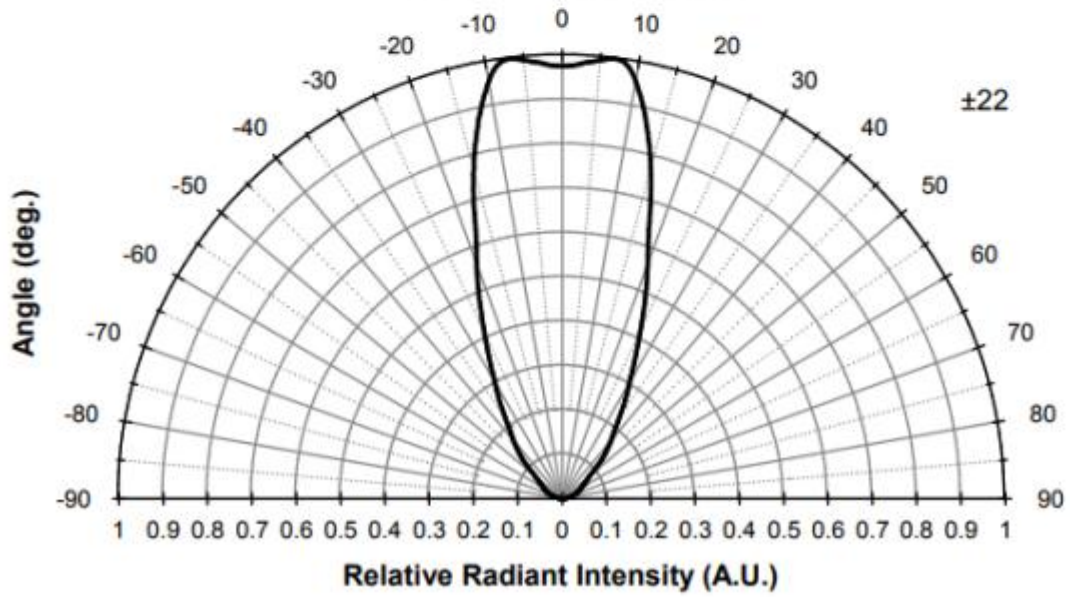
Relative Spectral Emission

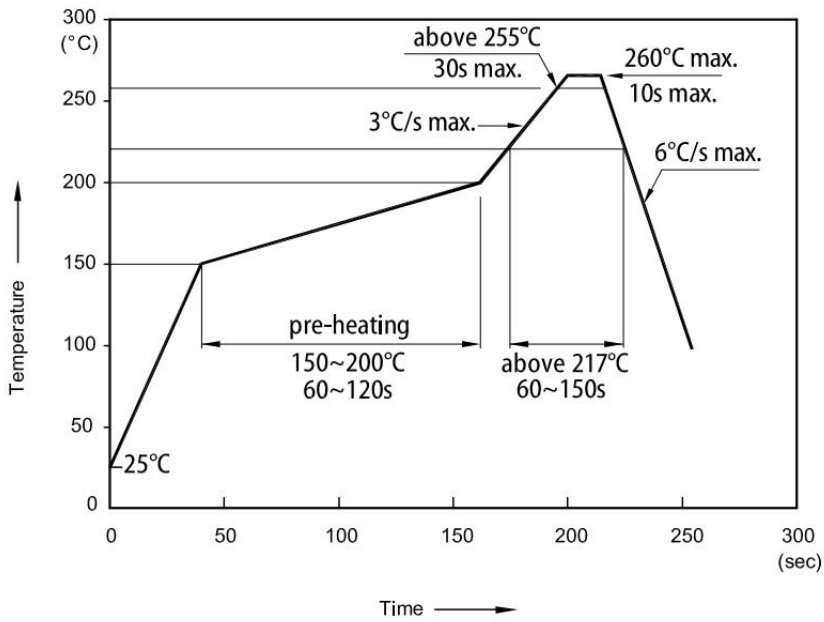


Radiation Characteristics



Radiation Characteristics



Reflow soldering profile for LEAD-FREE SMD process**Notes:**

1. Don't cause stress to the LEDs while it is exposed to high temperature.
2. The maximum number of reflow soldering passes is 2 times
3. Reflow soldering is recommended. Other soldering methods are not recommended as they might cause damage to the product

Reliability Test Items and Conditions

Test Item	Reference	Test Conditions	Time	Quantity	Criterion
Thermal Shock	JIS-C7021 A-4	100°C±5°C 15min ↓ ↑ -40°C±5°C 15min	200cycles	22	0/22
High Temperature Storage	JEITA ED- 4701 200 201	Ta=100°C	1000h	22	0/22
Low Temperature Storage	JEITA ED- 4701 200 202	Ta=-40°C	1000h	22	0/22
High Temperature High Humidity Storage	JIS-C7021 B-11	Ta=85°C, RH=85%	1000h	22	0/22
Resistance to Soldering Heat	GB/T 4937	Tsol*=(260±5)°C 10secs.	2times	22	0/22
Life Test	JESD22-A108	Ta=25°C±5°C IF=5mA	1000h	22	0/22
High Temperature Life Test	JESD22-A108	Ts=55°C±5°C	1000h	22	0/22

*Note:Tsol-Temperature of tin liquid

Criteria for Judging the Damage

Item	Symbol	Test Condition	Failure Criteria	
			MIN	MAX
Forward Voltage	VF (V)	IF=20mA	---	U.S.L*1.1
Reverse Current	IR (uA)	VR=5V	---	5uA
Luminous Intensity	IV (mcd)	IF=20mA	L.S.L*0.7	---

*Note:1.USL:Upper Specification Level

2.LSL:Lower Specification Level

Cautions

Storage conditions

- 1, avoid continued exposure to the condensing moisture environment and keep the product away from rapid transitions in ambient temperature.
- 2, LEDs should be stored with temperature $\leq 30^{\circ}\text{C}$ and relative humidity $< 60\%$
- 3, Product in the original sealed package is recommended to be assembled within 72 hours of opening
- 4, Product in opened package for more than a week should be baked for 6-8 hours at $85-10^{\circ}\text{C}$

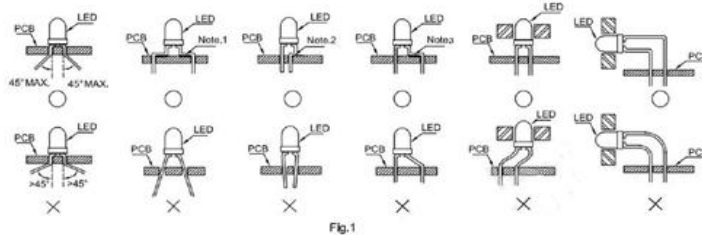
LED MOUNTING METHOD

- 1, The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement.

Lead-forming may be required to insure the lead pitch matches the hole pitch.

Refer to the figure below for proper lead forming procedures.

Do not route PCB trace in the contact area between the leadframe and the PCB to prevent short-circuits



Note:

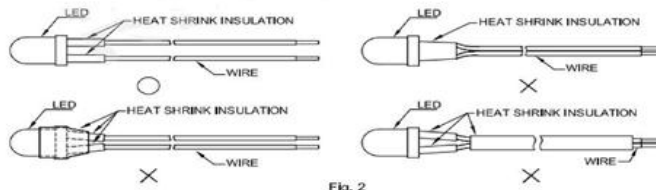
○ Correct mounting method

× Incorrect mounting method

- 2, When soldering wires to the LED, each wire joint should be separately insulated with heat-shrink tube to prevent short-circuit contact.

Do not bundle both wires in one heat shrink tube to avoid pinching the LED leads.

Pinching stress on the LED leads may damage the internal structures and cause failure.

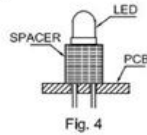
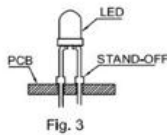


Note:

○ Correct mounting method

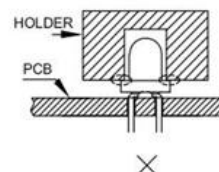
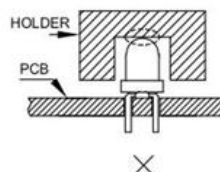
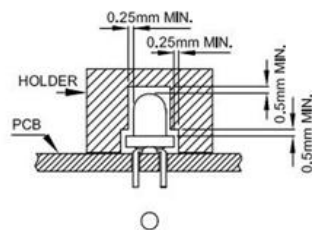
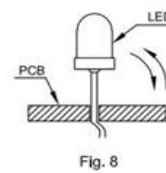
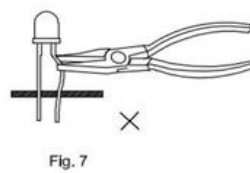
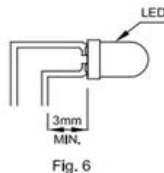
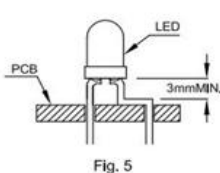
× Incorrect mounting method

- 3, Use stand-offs (Fig.3) or spacers (Fig.4) to securely position the LED above the PCB.
- 4, Maintain a minimum of 3mm clearance between the base of the LED lens and the first lead bend (Fig. 5, Fig. 6).
- 5, During lead forming, use tools or jigs to hold the leads securely so that the bending force will not be transmitted to the LED lens and its internal structures. Do not perform lead forming once the component has been mounted onto the PCB.



Lead Forming Procedures

- 1, Lead Forming Procedures
- 2, Do not bend the leads more than twice. (Fig. 7)
- 3, During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering. (Fig. 8)
- 4, The tip of the soldering iron should never touch the lens epoxy.
- 5, Through-hole LEDs are incompatible with reflow soldering.
- 6, If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Bestsmid for compatibility.



Note: ○ Correct mounting method

× Incorrect mounting method