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压型设备行业领先品牌

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冷弯成型设备专业制造商

PROFESSIONAL MANUFACTURER OF COLD ROLL FORMING MACHINERY



金诚信压瓦机

GOLDEN
INTEGRITY ROLL FORMING MACHINE



泊头市金诚信压瓦机械有限公司

BOTOU GOLDEN INTEGRITY ROLL FORMING MACHINE CO., LTD



企业场景 BUSINESS SCENARIOS



车间一角



除锈抛丸系统



数控加工中心



办公室一角

企业简介 COMPANY PROFILES

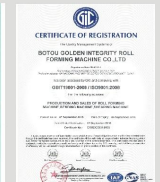
泊头市金诚信压瓦机械有限公司是一家集自主研发，生产，销售，服务于一体的专业高端冷弯成型设备制造商，年产设备4000台套。公司长期致力于冷弯成型和辊压成型的研制。产品质量稳定，性价比高，优秀的设计工程师和良好加工工艺保证了设备的质量和性能，并通过了各项质量体系认证，拥有完整、科学的质量管理体系。其设计制作的产品不仅畅销国内，还远销至东南亚，中东，南美，北美，欧洲等国家和地区，赢得了广泛赞誉和好评！

公司主要产品：彩钢瓦成型机、琉璃瓦机、角驰压瓦机、C/Z型钢机、楼承板机、复合板机、集装箱板设备、三维扣板机、高速护栏设备、防风抑尘板设备、折弯机、剪板机、卷帘门设备及各种冷弯异型设备的加工定制等。公司位于“中国铸造之乡”——河北省泊头市，地理位置优越，北依京津、东临渤海（黄骅港）、西距石家庄、南至济南仅200公里。京沪高速铁路、高速公路、104国道贯穿本市，交通十分的方便。我们坚持质量为根，信誉为本的服务原则，董事长杨杰携全体员工欢迎您前来洽谈合作！

Botou Golden Integrity Roll Forming Machine Co., Ltd. is a collection of independent research and development, production, sales and service in the integration of professional manufacturer of high-end cold-formed molding equipment, annual output of 4000 sets of equipment. The company long-term commitment to the development of the cold bending forming and rolling forming. Product quality is stable, high cost performance, excellent design engineers and good processing technology to ensure the quality of the equipment and performance, and passed the quality system certification, has a complete and scientific quality management system. Its design and production of the product not only best-selling domestic, but also exported to southeast Asia, the Middle East, South America, North America, Europe and other countries and regions, has won widespread praise and high praise!

Company main products: color steel tile forming machine, glazed tile machine, kok chi tile press, C/Z steel machine, LouCheng plate, composite plate, container plate equipment, 3 d trigger, high-speed guardrail equipment, wind dust-controlling plate, bending machine, shearing machine, rolling door equipment and all kinds of cold bending processing customized special equipment, etc. The company is located in "China foundry of the township" — hebei botou city, the geographical position is superior, the Beijing and tianjin to the north, east is near bohai sea, oil drilling, west, south to jinan from shijiazhuang is only 200 kilometers. The Beijing-shanghai high speed railway, highway, 104 national road runs through the city, the traffic is very convenient. We insist on quality as the root, the prestige for this service principle, chairman Yang jie together with all the staff welcome you to come to discuss cooperation!

企业资质 ENTERPRISE QUALIFICATION



At present, our products have been exported to more than 70 countries and regions over the world, and maintained good cooperative relations with customers.
We do firmly believe, technological innovation, make ever detail of the product perfect is our ambition ever. With our global strategic vision and relying on strong technical force and perfect after-sales service system, we expanding the international market continually, challenges and opportunities coexist, we are full of confidence.



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秘鲁客户



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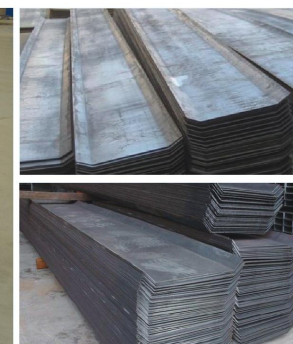
斯里兰卡客户

高速护栏板成型设备	05	集装箱边梁设备	28
Highway Guardrail Roll Forming Machine		Container Beam & Post Roll Forming Machine	
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Greenhouse Frame Equipment		Forming Device For Downpipe And Bender / Cut To Length Production Line / Bending Machine	
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高速护栏板成型设备
Highway Guardrail Roll Forming Machine



止水钢板成型设备
Stagnant Water Steel Plates Roll Forming Machine



F型多功能彩钢保温复合板生产线

F Multifunctional Color Steel Sandwich Panel Production Line



技术参数:
电源380V/50-60Hz; 产品宽度: 1000mm、1200mm;
总功率: 32kw; 产品厚度: 50-250mm;
生产线速度: 0-4m/min; 年产量: 60万平方米

F型生产线采用先进的生产工艺以气、电、机械为一体,是加工彩钢保温复合板的专用机械设备,工作速度采用变频无级调速,能一次性复合成瓦楞型复合板,全套流水线由放料机构、压型机构、复合机构(压筋、涂胶、加温、复合、卷边、开槽、整边、气动、自动切割)组成,是生产工业厂房、仓库等房面板和墙板的不可缺少的设备。

复合板类型简介 About the types of sandwich panels

聚苯乙烯(EPS)复合板系列



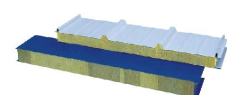
聚苯乙烯夹芯板是由彩钢做表层,闭孔自熄型聚苯乙烯泡沫做芯材,通过自动化连续成型机将彩色钢板压型后与聚脲酯(A、B)粘合剂粘合而成的一种高效新型复合建筑材料,主要适用于公共建筑、工业厂房的屋面、墙壁和清洗厂房以及组合冷库、楼房夹层、商亭等,它具有保温、防水一次完成,施工速度快、经久耐用、美观大方等特点。

玻璃纤维夹芯板系列



玻璃纤维夹芯板是上下两层彩色压型钢板通过龙骨和玻璃棉组合而成,分为屋面板和墙面用板两类。挂网式玻璃纤维夹芯板是用不锈钢丝代替下层彩色压型钢板的一种新型保温屋面材料。具有良好的防火性能,适用于大型公共建筑、工业厂房及其它建筑的墙面和屋面。

岩棉夹芯板系列



彩色岩棉夹芯板是用立丝状纤维的岩棉做芯材,以彩色钢板做表层,通过自动化连续成型机,经压型后用高强度粘合剂粘合而成。由于彩色钢板和芯材岩棉均为非燃烧体,故其防火性能极佳。适合做屋面板、墙面板使用。

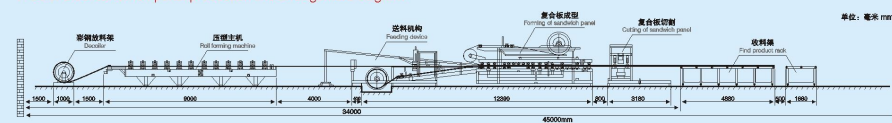
聚氨酯夹芯板系列



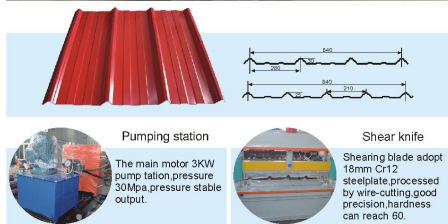
聚氨酯夹芯板是选择两层高品质的彩色涂层钢板或其它精密压型的金属薄板做面材,中间注入阻燃型聚氨酯泡沫液体,经过在高压发泡固化等特定条件下,与金属面板的强力粘合而成的美观、平整、耐用的建筑板材。具有防火、保温、防水、隔音等特点,给建筑物带来高品质的外观效果,是目前世界上最具前瞻性的节能环保、绿色环保型建筑板材。

F型彩钢保温复合板生产线排布示意图

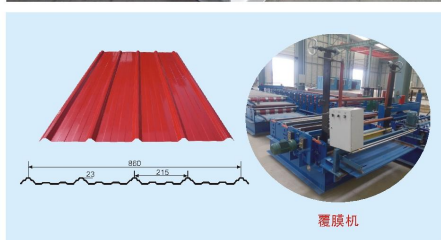
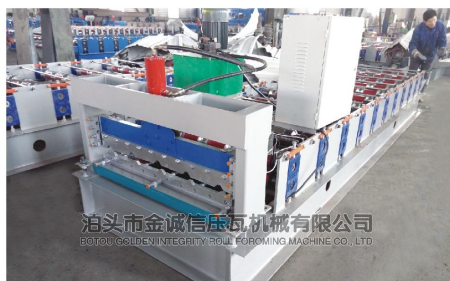
F Color steel sandwich panel production line arrangement diagram



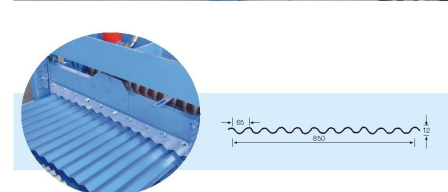
JCX25-210-840彩钢瓦成型机
Color Steel Roll Forming Machine



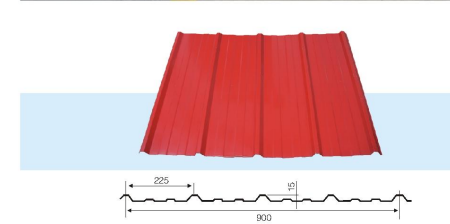
JCX21-215-860彩钢瓦成型机
Color Steel Roll Forming Machine



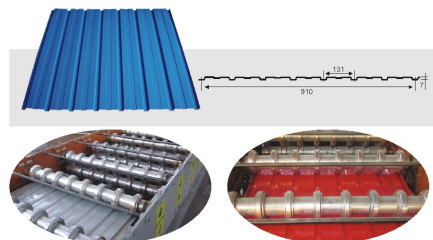
JCX12-65-850彩钢瓦成型机
Color Steel Roll Forming Machine



JCX15-225-900彩钢瓦成型机
Color Steel Roll Forming Machine



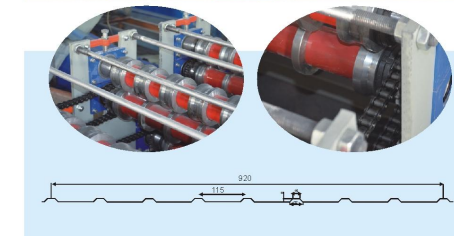
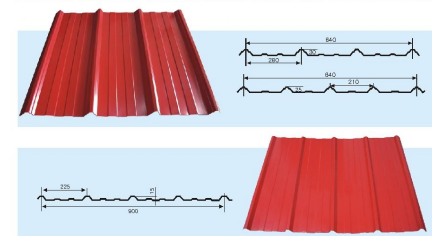
JCX7-131-910彩钢瓦成型机
Color Steel Roll Forming Machine



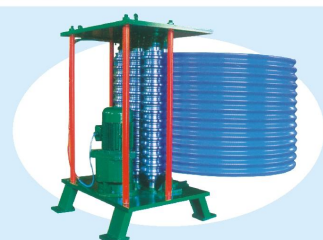
JCX840-900双层彩钢瓦成型机
Double Deck Color Steel Roll Forming Machine



JCX840-920双层彩钢瓦成型机
Double Deck Color Steel Roll Forming Machine



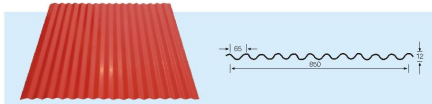
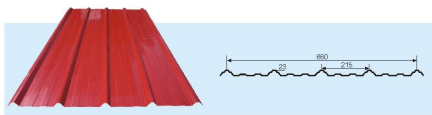
齿形浪板打拱机
Tooth shape corrugated sheet bending machine



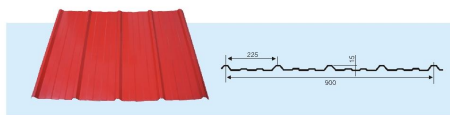
齿形浪板打拱机
Tooth shape corrugated sheet bending machine



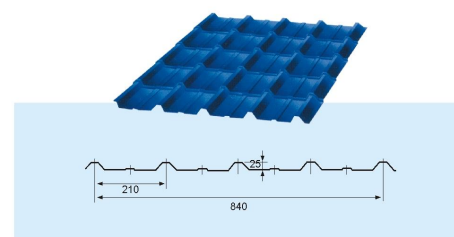
JCX860-850双层彩钢瓦成型机
Double Deck Color Steel Roll Forming Machine



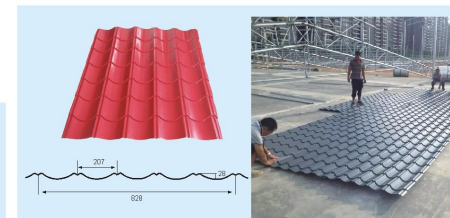
JCX860-900双层彩钢瓦成型机
Double Deck Color Steel Roll Forming Machine



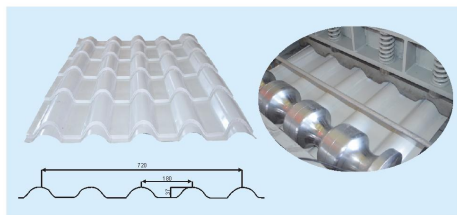
JCX840-900琉璃瓦成型机
Glazed Tile Roll Forming Machine



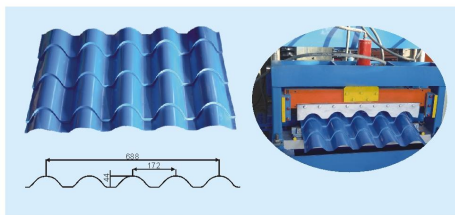
JCX828琉璃瓦成型机
Glazed Tile Roll Forming Machine



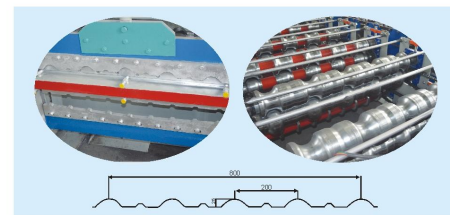
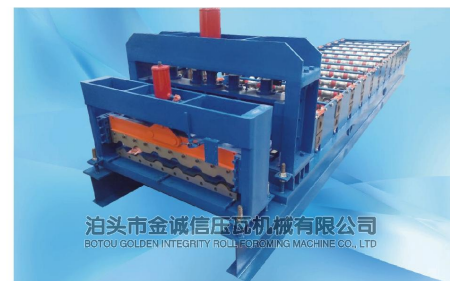
JCX720琉璃瓦成型机
Glazed Tile Roll Forming Machine



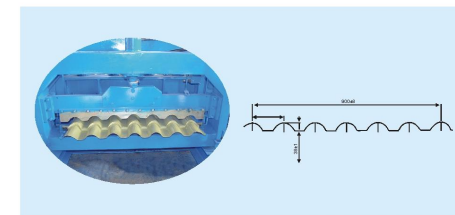
JCX688琉璃瓦成型机
Glazed Tile Roll Forming Machine



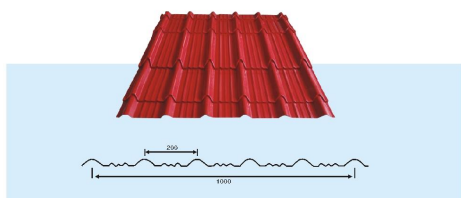
JCX800琉璃瓦成型机
Glazed Tile Roll Forming Machine



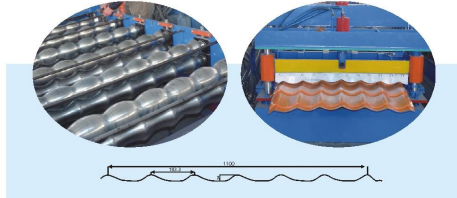
JCX900琉璃瓦成型机
Glazed Tile Roll Forming Machine



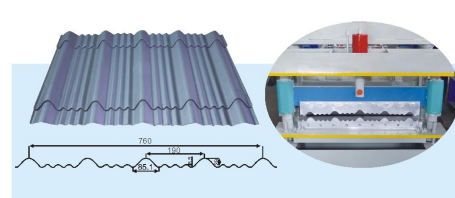
JCX1000琉璃瓦成型机
Glazed Tile Roll Forming Machine



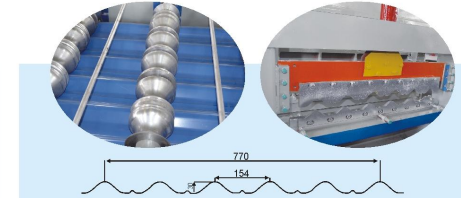
JCX1100琉璃瓦成型机
Glazed Tile Roll Forming Machine



JCX760琉璃瓦成型机
Glazed Tile Roll Forming Machine



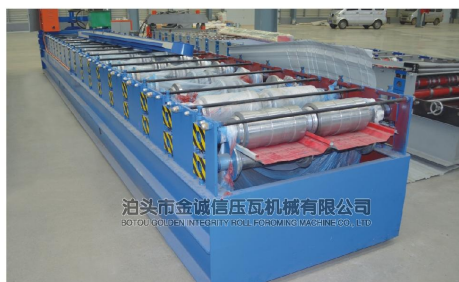
JCX770琉璃瓦成型机
Glazed Tile Roll Forming Machine



JCX820隐藏式彩钢瓦成型机（后切刀）
Joint-hidden Type Forming Machine(Back Cut)



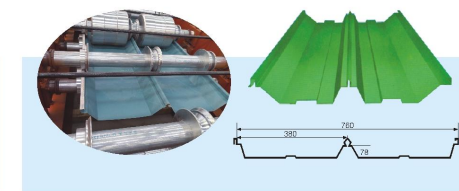
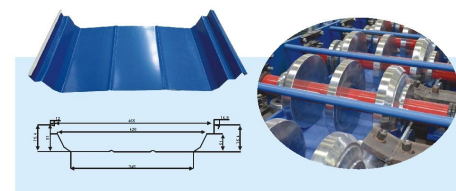
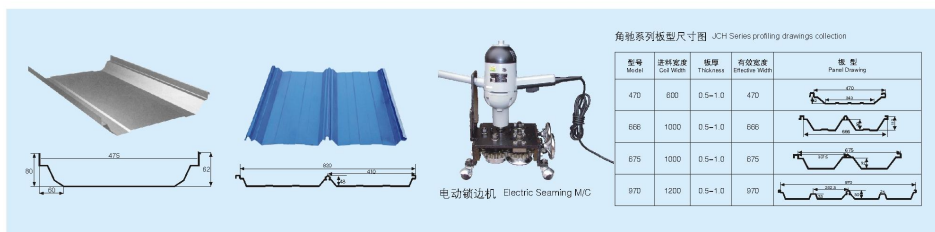
JCX820隐藏式彩钢瓦成型机（前切刀）
Joint-hidden Type Forming Machine(Pre Cut)



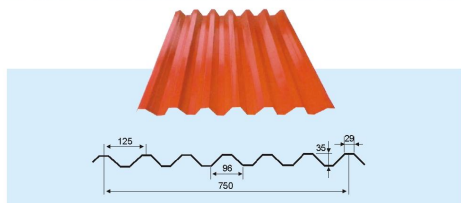
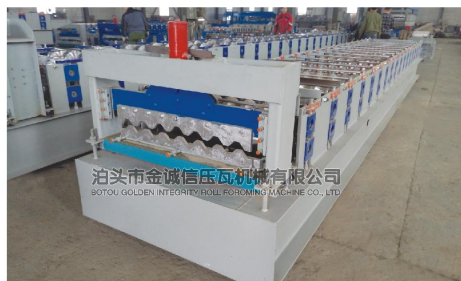
JCX470角驰压型设备
JCH Roll forming machine



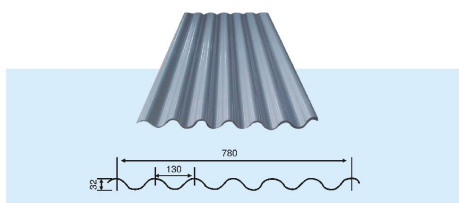
JCX760角驰压型设备
JCH Roll forming machine



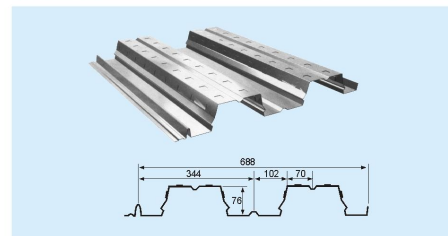
JCX750外墙横板设备
Wall Panel Forming Machine



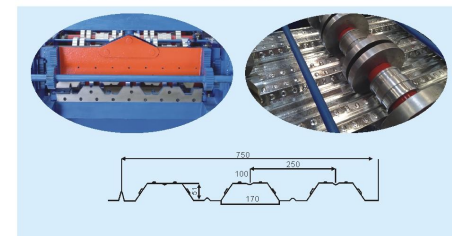
JCX780外墙横板设备
Wall Panel Forming Machine



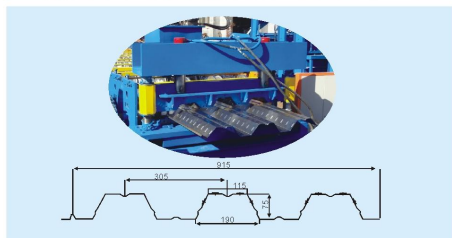
JCX688楼承板成型设备
Floor Deck Roll Forming Machine



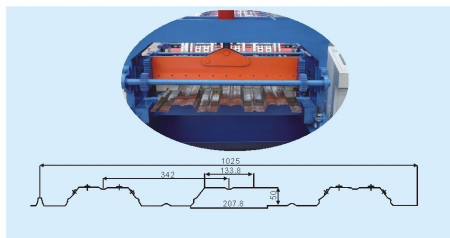
JCX720/750楼承板成型设备
Floor Deck Roll Forming Machine



JCX915楼承板成型设备
Floor Deck Roll Forming Machine



JCX1025楼承板成型设备
Floor Deck Roll Forming Machine



JCX80-300全自动无极切割C型钢机
Full Automatic C Roll Forming Machine



JCX80-300手动换型无极
切割C型钢机 Semi-automatic C Roll Forming Machine



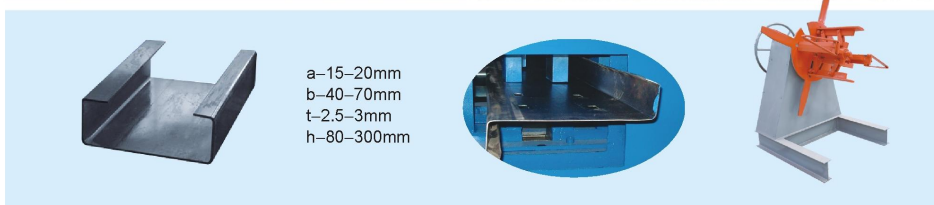
JCX小型C型钢机

Print-small size C Roll Forming Machine



JCX全自动无极切割C/Z型钢一体机

Full Automatic C&Z Interchangeable Forming Machine



大棚骨架设备

Greenhouse Frame Equipment



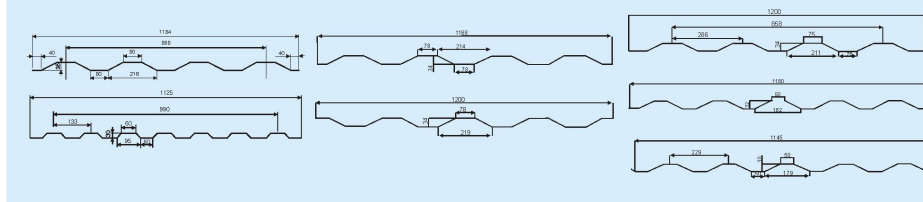
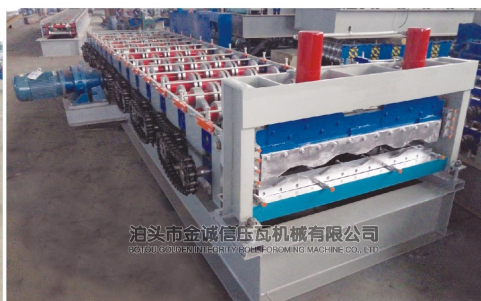
大棚弯管设备

Greenhouse Tube Bending Machine



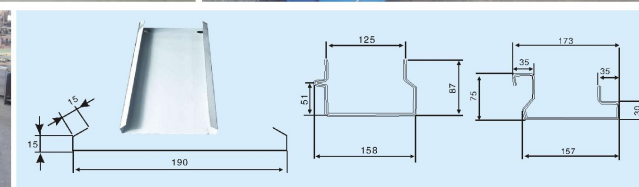
集装箱板、汽车厢板成型设备

container board&Car compartments board roll forming machine



集装箱边梁设备

Container Beam & Post Roll Forming Machine



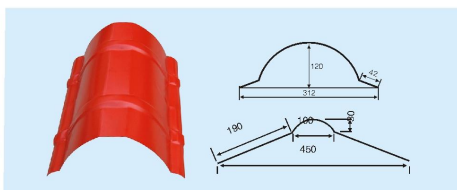
312型屋脊瓦设备

312 Ridge tile roll forming machine



450型屋脊瓦设备

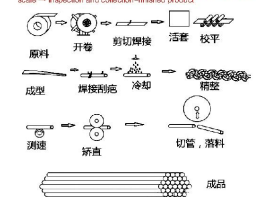
450 Ridge roll forming machine



高频焊管机 High Frequency Straight Seamless Welded Pipe Line



raw material-decoiler-cutting & welding-loop-levelling-roll forming-welding & deburring-cooling-sizing-thick-straightening-flying saw scale → inspection and collection-finished product



轻钢龙骨成型设备 Lightgauge Steel Joist Roll Forming Machine



三角龙骨机
Triangle Roll Forming Machine

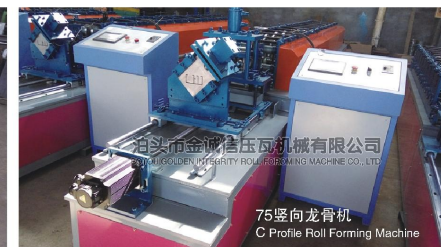


卡式龙骨机
Cross Stud Roll Forming Machine

轻钢龙骨成型设备 Lightgauge Steel Joist Roll Forming Machine



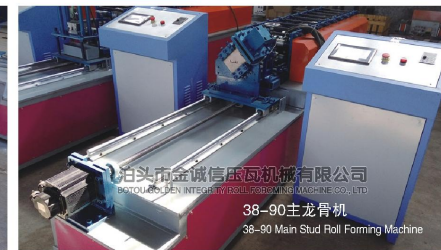
天地龙骨机
U Profile Roll Forming Machine



75竖向龙骨机
C Profile Roll Forming Machine



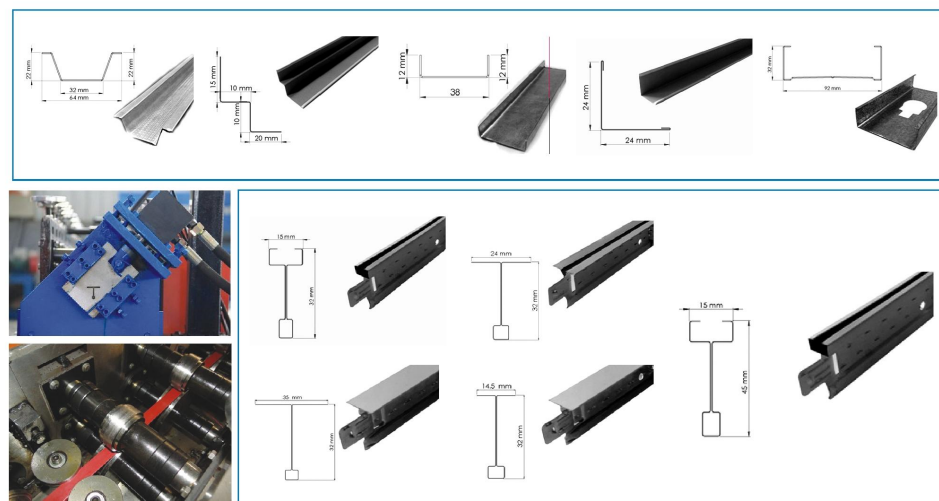
50副骨龙骨机
50 Vice Stud Roll Forming Machine



38-90主龙骨机
38-90 Main Stud Roll Forming Machine

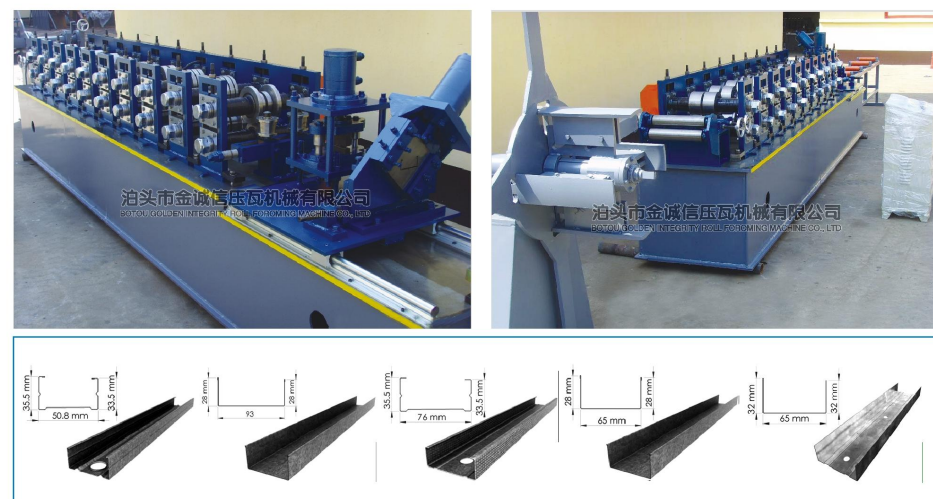
轻钢龙骨成型设备

Lightgauge Steel Joist Roll Forming Machine



轻钢龙骨成型设备

Lightgauge Steel Joist Roll Forming Machine



500大方扣板机
Pinch Plate Roll Forming Machine



500大方扣板机
Pinch Plate Roll Forming Machine



全自动校平生产线
Automatic Leveling Machine Line



全自动校平生产线
Automatic Leveling Machine Line



大跨度无梁拱成型设备

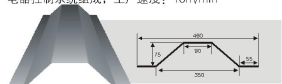
Large-span No-girder Roll Forming Machine



挡风抑尘板成型设备

Tamping Plant For Wind Proof And Dust Control

抑尘板生产线由开卷机、送料机、冲床、入料导正、轴压成型机、成型剪、液压系统、电器控制系统组成,生产速度:10m/min



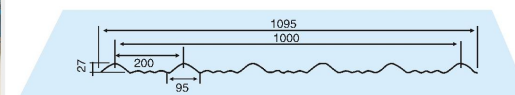
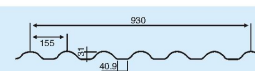
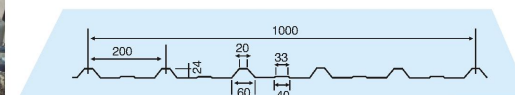
The wind shield production line is composed of decoller, feeding machine, punch, feeding pilot, spindle roll forming machine, forming shear, hydraulic system and electrical control system. Production speed: 10m/min



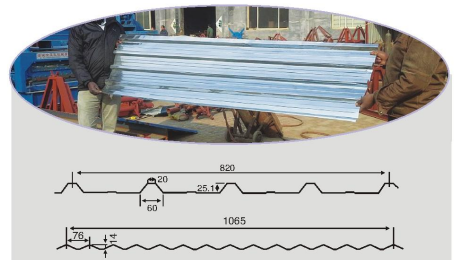
吊轨、门框、双层水槽机 Lift Rail / Door Frame / Double Deck Gutter forming machine



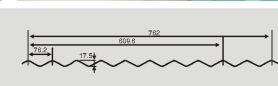
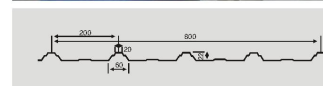
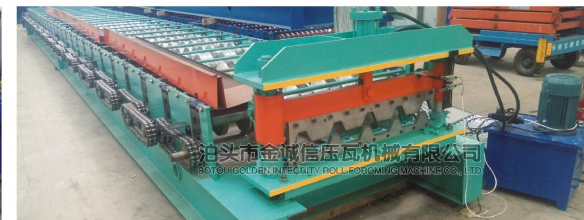
非洲板型 尼日利亚Nigeria



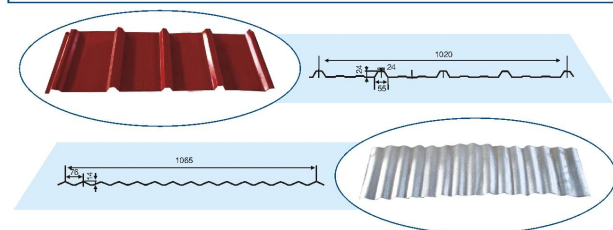
非洲板型 肯尼亚 Kenya



非洲板型 南非 South Africa



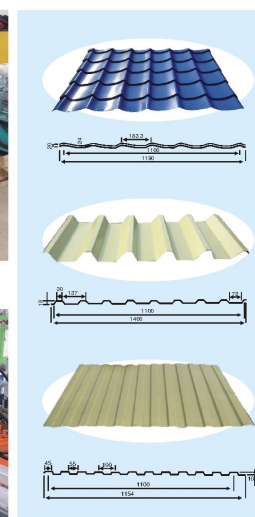
非洲板型 加纳Ghana



俄罗斯板型Russia 琉璃瓦、C型钢、小龙骨



小龙骨 Light gauge forming machine

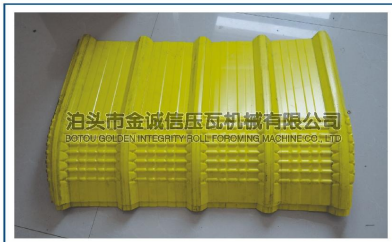


中南亚板型 印度India

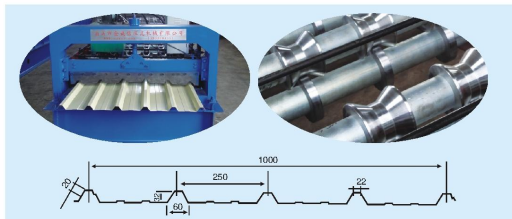
冲弯机 Curving machine



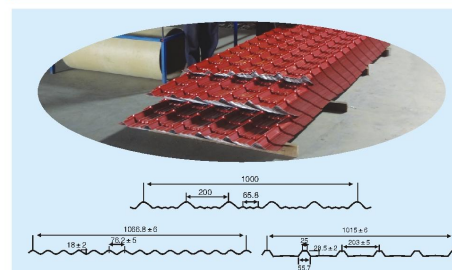
气动冲弯机



单板机 Profile roof roll forming machine



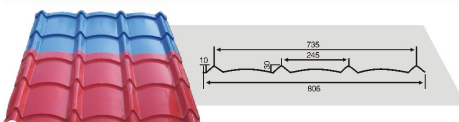
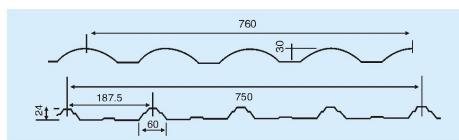
琉璃瓦设备 Glazed tile roll forming machine



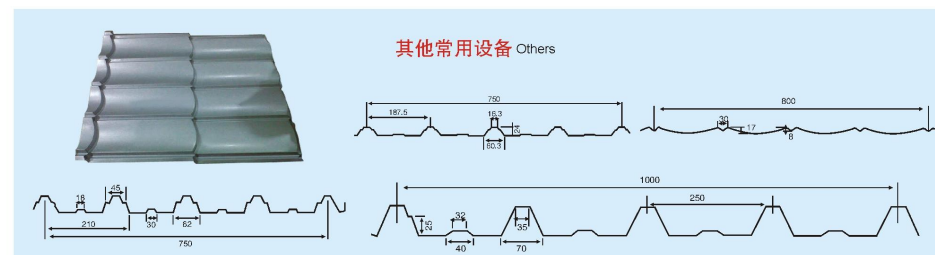
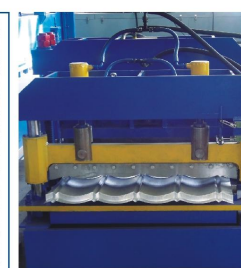
双层瓦机 Double layer roll forming machine



中南亚板型 缅甸Burma



中南亚板型 印度尼西亚Indonesia



其他常用设备 Others

彩石生产线 Stone coated production line



多彩彩石瓦生产设备简介（多彩彩石瓦生产线）

多彩彩石瓦是以0.4毫米的镀锌锌板为基层，表面覆着经高温陶化上色工艺彩色彩石经多层复合工艺加工而成。是具有现代感、环保、美观的新型屋顶材料。

本设备是在长期运转的基础上，我团体多次试验研发而成。本设备具有高效、稳定、节能、简单易操作等优点。

Stone coated production line

Stone coated sheet is formed by 0.4mm Al-Zn plating panel and color stones. It is modern, environmental and nice appearance.

We developed this stone coated production line based on long time running and improvement. It is high-performance, stable, energy-efficient and easy operation.

常用板型 Popular shape



Length(mm)	Width(mm)	Steel panel thickness(mm)	Tiles/m ² (mm)
1170	420	0.4, 0.5	2.30
1330			2.00
1530			1.77
1700			1.60



Length(mm)	Width(mm)	Steel panel thickness(mm)	Tiles/m ² (mm)
1260	400	0.4, 0.5	2.22
1500			1.85
1740			1.59



Length(mm)	Width(mm)	Steel panel thickness(mm)	Tiles/m ² (mm)
1170	420	0.4, 0.5	2.30
1330			2.00
1500			1.84
1640			1.66



Length(mm)	Width(mm)	Steel panel thickness(mm)	Tiles/m ² (mm)
1330	420	0.4, 0.5	2.00



Length(mm)	Width(mm)	Steel panel thickness(mm)	Tiles/m ² (mm)
1330	420	0.4, 0.5	2.00



1. Auto bottom glue spraying section

Appearance size: 4000 × 1000 × 2000 Unit: mm
Driving section: 3kW Excitation motor or frequency speed regulation (AS per customers' requirements)
Automatic pressure spray tank: 1 set, capacity: 200kg, Range: 0.6–1MPa
Automatic glue machine motor: Servo motor, Power: 750W, plc
Automatic spray gun: 4 set (spare parts)
Dust collecting fan: 1 set, power: 200W
Damp proof lamp: 1 pc, power: 100W
Conveying device: Chain reciprocating
Air compressor: 1 set, power: 7.5kw
Dust control of axial flow fan: 1 set
Power: 200W Agitator: 1 set, power: 1.5kw



2. Auto stone coated section

Appearance size: 3200 × 1000 × 1500
Unit: mm
Framework: Steel welding
Conveying device: Chain reciprocating
Automatic sand hopper: 1 set, capacity: 200kg
Bucket lift: 1 set
Manual sand test gun: 4 sets



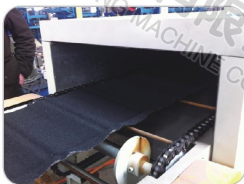
3. The first time drying section

Appearance size: 2500 × 1000 × 1200
Unit: mm
Framework: Steel welding
Frame type thermal insulation wall: 1.2mm cold steel with Rock wool
Automatic temperature controller: 4 set, Range: 0°–160°
Infrared heating tube: 30pcs, Power: 30kw
Conveying device: Chain reciprocating
Air cooling device: 1 set, Power: 200W



4. Auto face glue spraying section

Appearance size: 3000 × 1000 × 2000 Unit: mm
Framework: Steel welding
Damp proof lamp: 1 pc, Power: 100W
Automatic pressure spray tank: 1 set
Capacity: 200kg, Range: 0.6–1MPa
Conveying device: Chain reciprocating
Automatic spray gun: 4 set (spare parts)
Manual patch glue gun: 4 set
Dust control of axial flow fan: 1 set, power: 200W
Automatic glue machine motor: Servo motor, Power: 750W



5. The second time drying section

Appearance size: 30000 × 1000 × 1200
Unit: mm
Framework: Steel welding
Frame type thermal insulation wall: 1.2mm cold steel with Rock wool
Automatic temperature controller: 4 set
Range: 0°–160° Infrared heating tube: 30pcs
Power: 30kw
Conveying device: Chain reciprocating
Air cooling device: 1 set, Power: 200W

二代产品 (仅需36米车间) || Need 36m warehouse only

Advantage

1. Reduce glue consumption: the encoder on the machine can detect the moving location of the tiles and control the spray gun working on and shutting off automatically, so the spray gun will not work without tile.
2. The enlarged volume of the drying channel saved energy and improved speed. The common drying method, tiles come into the channel in length direction, but ours in width direction with a slope to increase drying quantity. Take 7 waves tile for example, ours is more than 3PCS than the common method for one time drying. With the same speed, the time of tile in the channel is longer than the common one, so it will be dried more completely.
3. The conveyor with large dip angle is more advantage than the elevator in conveying stone. Because the life of the elevator bucket is too short, generally only for 3 months and difficult to be repaired, the life of the conveyor with large dip angle is longer and easy to be repaired.
4. The improved water pump cleaning chains solved the chains cleaning issue in the bottom glue spraying chamber after long time of working.
5. Adsorption dust collection can scrub the glue onto the sponge to avoid environmental pollution.
6. The induction type sand hopper will light and bright, off automatically to reduce the wear of the elevator and lengthen its life.
7. Clean the tile automatically reduced manpower and improved the product quality.



1. Auto bottom glue spraying section

Appearance size (mm): 3500 × 1100 × 2000
Framework: Steel welding
Driving device: RV63 reducer, power: 1.5KW, frequency control of motor speed.
Conveying device: 16A precision roller chain reciprocating
Chains clearing pump: 1PC, power: 120W
Automatic spray gun: 2PCS, ZPC-1 type high pressure automatic spray gun (work on and shut off automatically)
Dust collecting fan: 1PC, adsorption dust collection, power: 2.2kW
Detector: 600P encoder, detect the tile moving location for proceeding with next action.



2. Auto stone coated section

Appearance size (mm): 3000 × 3300 × 2300
Framework: Steel welding
Conveying device: Chain reciprocating
Auto sand hopper: 1 set, cylinder work on and shut off automatically in stone coating
Conveyor: SPCS, power: 1.5KW/PC, for auto feeding and recycling of the stone.



3. Auto clean section

Clean the extra stone on the tile after stone coated.
Driving device: electric roller, power: 120W, PVC conveyor.
Framework: Steel welding
Speed control: frequency control.



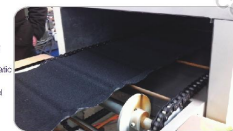
4. The first time drying section

Appearance size (mm): 32000 × 1650 × 1500
Driving device: cycloidal pin gear speed reducer, power: 3KW
Speed control: frequency control
Structure: frame thermal insulation wall, 1.2mm thickness cold plate bending forming, filled with rock wool.
Framework: Steel welding
Drying method: 60PCS infra-red heating tubes, power: 60KW
Driving device: unilateral bending plate chain and support
Temperature adjustment device: 5 sets TED auto temp. controller, range: 0–160°C.



5. Auto face glue spraying section

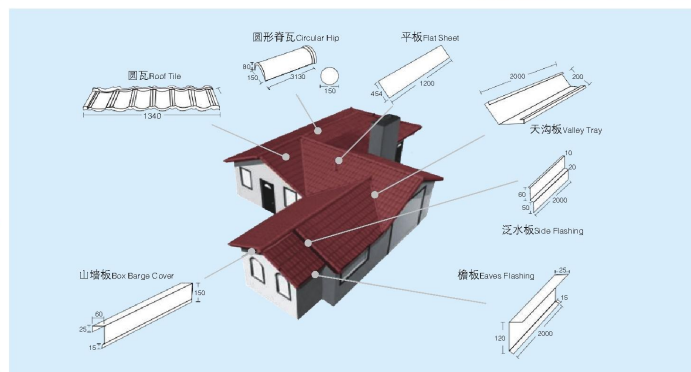
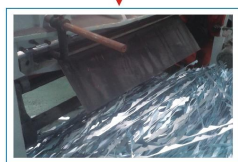
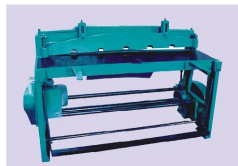
Appearance size (mm): 3000 × 850 × 2200
Framework: Steel welding
Driving device: RV63 reducer, power: 1.5KW, frequency control of motor speed.
Automatic spray gun: ZPC-1 type high pressure automatic spray gun
Control method: similar with switch control, (work on and shut off automatically)
Dust collecting device: 1 set, adsorption dust collection, power: 1.5KW.



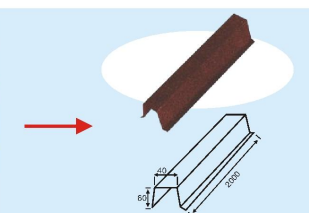
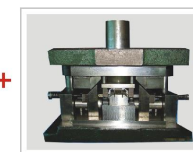
6. The second time drying section

Appearance size (mm): 32000 × 1650 × 1600
Driving device: cycloidal pin gear speed reducer, power: 3KW
Speed control: frequency control
Structure: frame thermal insulation wall, 1.2mm thickness cold plate bending forming, filled with rock wool.
Framework: Steel welding
Drying method: 60PCS infra-red heating tubes, power: 60KW
Driving device: unilateral bending plate chain and support
Temperature adjustment device: 5 sets TED auto temp. controller, range: 0–160°C.

辅助机器 Auxiliary machines



辅助机器
Auxiliary machines



落水管成型设备及弯头机 Forming device for downpipe and bender



纵剪生产线 Cut to length production line



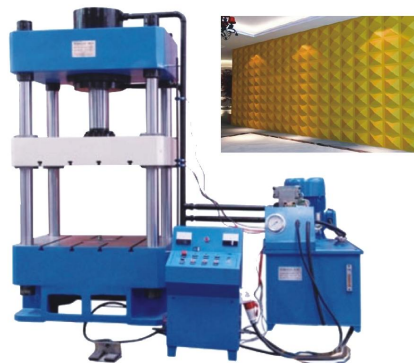
折弯机 Hydraulic bending machine



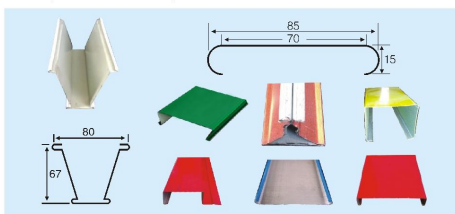
广告牌扣板机
Advertisement And Ceiling Forming Machine



三维扣板机
Three dimensional trigger



新型灯箱广告扣板机
Lamp house roll forming machine



简易分条机
Simple slitting machine



脚踏式剪板机
Foot plate shearing machine



内外包边一体机
Integrated machine for interior and exterior wrapping



开卷机
Auto decoller



上料架
Decoller



5吨液压全自动开卷机
5t Hydraulic full-automatic decoller



10吨带小车液压全自动放料机
10t Hydraulic full-automatic decoller with car



校平机
Flattening machine



升降放料架
Take-off and landing decoller

