

**HEBEI SENUF TRADE CO.,LTD**

Address:Room 1501, No.499 Heping West Road,Shijiazhuang Hebei China Tel:+86-0311-88035278

**OFFER SHEET**

CURRENCY	USD	TERMS	TT
PRODUCTS	Description	Specs	UNIT PRICE
600-305 big span roll forming machine	<p>1.Total Weight: about 11000KG</p> <p>2.Main Motor Power: 15KW    3.Forming power: 5.5kw</p> <p>4.Bending power : 4.0kw    5.Cutting power : 4.0kw</p> <p>6.Conical power : 1.5kw</p> <p>7.Working Speed: Straight sheet: 15m/min</p> <p>8.Arch sheet: 13m/min            9.Sewing: 6m/min</p> <p>10.Material of rollers: 45# steel, quenched HRC 58-62</p> <p>11.Material of roller shafts: 45# steel, adjusted</p> <p>12.Material of cutting blade: Cr12, 1Mov</p> <p>13.PLC Type: Siemens</p> <p>14.Step of rollers: 13 steps</p> <p>15.Feeding Width: 600mm    16.Effective Width: 305mm</p> <p>17.The depth of the groove: 140mm</p> <p>18.Thickness of the coil: 0.8-1.5mm</p> <p>19.Operating factor of the panel: 51%</p> <p>20.Proper span: ≤22m</p> <p>21.Size: 8900mm × 2250mm × 2300mm</p>		FOB29000USD

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<p>Profile drawings of 600-305</p>	<p>Console Mode Arch Roof Roll Forming machine(600-305)</p> <ol style="list-style-type: none"> <li>1) De-coiler</li> <li>2) Roll-forming device</li> <li>3) Hydraulic cutter</li> <li>4) PLC controlling system</li> <li>5) Curving device</li> </ol>	
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<p>Flow chat</p>	
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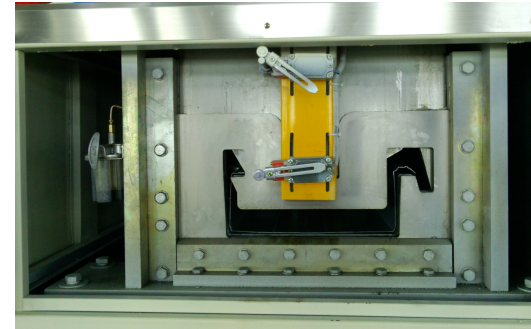
Decoiler	<p>Functional and structural characteristics : It is used to support the steel coil and uncoil it in a turnable way. The uncoiler can bear 5t. It is suitable to process the coiled steel with the inside diameter 508mm .</p>	
Roll forming	<ol style="list-style-type: none"> <li>1. Quantity of rollers:13</li> <li>2. Shaft Material and diameter: <math>\varnothing</math> 80 mm, material is 40CR</li> <li>3.Tolerance: 3m+-1.5mm</li> <li>4.Material of forming rollers: 45# steel, coated with chromed treatment</li> <li>5.Material of cutter blade: Cr 12 mould steel with quenched treatment 58-62°C</li> </ol>	
PLC System	<p>Comp(1)Voltage, Frequency, Phase: 220 V, 50 Hz, 3Phase (this can depend on customers' requests)</p> <ol style="list-style-type: none"> <li>(2) Automatic length measurement</li> <li>(3) Automatic quantity measurement</li> <li>(4) Computer used to control length &amp; quantity. Machine will automatically cut to length and stop when required quantity is achieved</li> <li>(5) Length inaccuracy can be amended easily</li> <li>(6) Control panel: Button-type switch and touch screen</li> <li>(7) Unit of length: millimeter (switched on the control panel)</li> </ol>	

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Cutting system

- (1) Motor cutting
- (2) Material of blade: GCR12with heat treatment
- (3) Length measuring: Automatic length measuring
- (4) Tolerance of length: +/- 1.5mm



Picture for the  
big span roll  
forming machine



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<b>Remark</b>	<p>Payment terms: The payment shall be made by T/T (30% down-payment and the balance for 70% shall be paid before container loading at the seller's factory when the buyer confirms the quality is up to the contracted requirements.</p> <p>Delivery: 25days</p> <p>Warranty: 1 year warranty from date of shipment</p> <p>Guarantee:</p> <p>1: Guaranteed against malfunctions due to manufacturing defects for 1 year after date of purchase. Repairs will be made free of charge.</p> <p>2: Repairs will not be performed free of charge even during the guarantee period in the follow circumstances</p> <ul style="list-style-type: none"><li>- Damage occurs due to a natural disaster</li><li>- Malfunction occurs due to user error</li><li>- Malfunction occurs due to modifications</li><li>- Malfunction occurs due to further movement or shipment after installation</li></ul>
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Reference for spare part:

Reference working steps:

Standard Accessories List (for free)					
Name	Pic	Qty	Name	Pic	Qty
Seamer		2 sets	De-colier		1 pcs
Manuel caculater		1 set	Manuel plier		2 pcs
Chain		3 sets	Electrical elements		3 pcs
Clamp		8 pcs	Hanger		8 pcs
Bearings		4 pcs	Support panel		16 pcs
Suspender		1 set	Fastening screw		100 pcs
Landing legs		40 pcs	Tin snips		1pc
Adjustable Wrench		1 pc	Side Pallets		8 pcs



### Finished Project



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