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# Intelligent 3D Busbar Punching and Shearing Machine

#### **Product show**







#### **Advantages:**

- 1.Intelligent 3D software can read 3D or 2D drawings directly
- 2.Intelligent busbar optimization blanking and inventory management software
- 3.Whole-Installed Shipment
- 4. Shear mode: punching shear/single shear/saw cutting

### Intelligent 3D 3 in 1 Busbar Processing Machine SMART Series

**SMART-303CNC** 

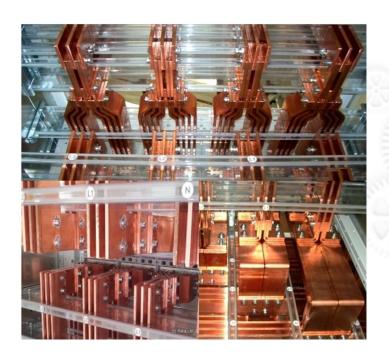
**SMART-303CNC-T Turret Type** 

**SMART-303CNC-S Single Punch** 

SMART-603CNC

**SMART-603CNC-T Turret Type** 

**SMART-603CNC-S Single Punch Type** 





#### Machine advantages:

- 1. BEINEN 3D intelligent control center
- 2. Simulation demonstration of bending sequence2D/3D
- 3. Graphic direct reading
- 4. Turret punching 6, 8
- 5. Multi-function: flat bending, vertical bending, twist bending, embossing, crimping tool, Z bending, U bending, cutting, punching

# Intelligent 3D Busbar Bending Machine



#### Hightlight:

- ★ The spring-back compensation
- ★ Whole installed shipment
- ★ Intelligent bending sequence display



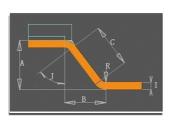
Hydraulic vertical bending die



Level bending die



Dent-free female die



★ EMAC-BB-40/H/S



### Intelligent Busbar Processing Machine for Busduct

**★** Intelligent Busbar Processing Center For Busduct (EMAC-BDM-S/M/H)



### **Advantages:**

- 1. Japan YASKAWA Servo Control and Driver
- 2. Friendly HMI
- 3. Automatic Calculate Length and Position
- 4. Flaring with Flexible Angle.
- 5. Less Labor but High Efficiency and High Accuracy
- 6. One Time Completed Length cutting and Flaring



## Intelligent Busbar Processing Machine for Busduct

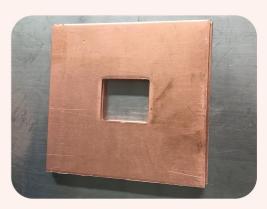
#### ★ Intelligent Busbar Fish Plate CNC Punching and Cutting Machine EMAC-BDM-SP

This product is mainly used for the fabrication of bus duct connection row, realizing automation of punching, stretching, shearing and other fabrication processes related to bus duct connection row so as to improve the production efficiency.









### Intelligent Busbar Chamfering Machine









- 1. Using automatic technology, making the pressure head on the point.
- 2. With a supercharger, it can make the workpiece more stable and better processing surface.
- 3. Adopt international standards BT40 knives, change tools easy with good rigid high accuracy.
- 4. High accurate ball screw transmission and straight guide to guarantee high precision & efficiency.
- 5. The adopted component is world-famous, with long service and good quality.
- 6.Operating software is GJ3D, it demonstrates the whole process of punching, hearing and bending.

# Intelligent 3D Busbar Processing Center



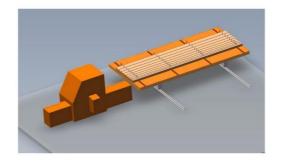
#### Advantages:

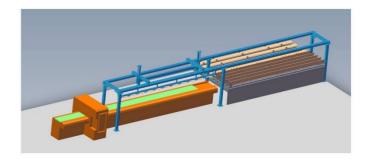
- 1.German Smart Punch technology, faster and more economical
- 2.Intelligent 3D software can read 3D or 2D drawings directly
- 3.Intelligent busbar optimization blanking and inventory management software
- 4. Whole-Installed Shipment
- 5.Free video tutorials online
- 6.Intelligent remote diagnostics and services
- 7. Automatic feeding system (optional)
- 8.German In-line mould library (15/26/36)
- 9. Shear mode: punching shear/single shear/saw cutting

# Intelligent Busbar Storing and Loading Facility





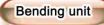




#### Tool List for Multifunction BM Series

#### Multifunction Busbar Processing machine

Bending unit Shearing unit Punching unit



Level and vertical bending, elbow bending, cable lug molding, copper bar bending, etc.can be achieved by altering the dies

Shearing unit

The adoption of punching and

shearing approach guarantees the sectional perpendicularity,

producing deformation-free workpiece with polished and nice-looking end face. Simple shearing is applied to get rid of material waste, thus saving the

raw materials.



Die of Cable lug molding

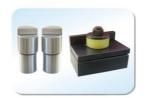
Die of double-head level bending



Simple shearing unit



Punching and shearing unit



Die of vertical bending



Die of copper bar folding



Single shear



**Punching shear** 



Such processes as punching hole, oblong hole, square hole and double-holes, knurling, pressing cooper bar, shearing cooper bar can be completed by changing dies.



Punching die (round/column structure)



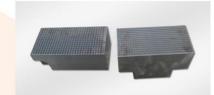
Embossing die (round/ column structure)



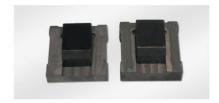
Die of shearing copper bar



Punching die (turret structure)



Embossing die (turret structure)



Die of pressing copper bar