



★ 精益求精，卓越品质 ★  
JINGYIJIUJING ZHUOYUE PINZHI

佛山市嘉塑建材有限公司

本公司在口头上、书面上的技术都是好的，但不幸的是，对第二者的所有权利，我方都对我方保留有权利，确定是安全可靠的。因此，本公司对产品之品质、使用加工、技术等方都要求技术是生产上之产品，要有责任心和责任感，我方所售的产品为符合国家标准及行业规范范围内所生产之产品。

Our technical advice, both oral and written, is in good faith. You have the right to essential experience to our suppliers to determine whether they are suitable for the purposes for which they are intended. We are unable to warrant the application, use and processing of the products and the problems produced by use in accordance with the technical advice, as the relevant responsibilities shall be borne by you. The products we sell are those of the quality listed in our general sales and delivery terms.

特许经销商

PC耐力板 · 阳光板 · 波浪板 · 颗粒板  
Solid Sheet · Hollow Sheet · Corrugated Sheet · Embossed Sheet  
匠心品质 塑造未来

佛山市嘉塑建材有限公司  
FOSHAN KASO BUILDING MATERIAL CO.,LTD



匠心品质 塑造未来

公司简介 INTRODUCTION

佛山市嘉塑建材有限公司座落于中国著名的装饰材料生产基地-广东佛山市，是一家专业生产、研发、销售为一体的高新技术企业。主营产品有PC耐力板（实心板）、PC阳光板（空心板）、PC波浪板、PC颗粒板。它是一种综合性能最佳的工程塑料，具有强度高、重量轻、耐腐蚀、阻燃、隔热、隔音、耐候性好，大量用于建筑、装饰、广告等行业，是世界上最理想的光学材料。高耐PC耐力板采用先进的进口环保原料和德国技术，参照ISO11920-1:2000/ET, ISO9001-2000《质量管理体系》标准的要求实施质量管理，以高质量团队，先进的技术，一流的生产设备，确保产品的一流品质。嘉塑品牌始终给客户供应符合高质量标准的聚碳酸酯（PC）高透工程塑料作为企业生存的根本；把安全和环保服务作为企业的发展方向，企业坚持以“创名牌产品，建特色企业”为宗旨，以“创新”为目标，在“品质至上，精益求精”的质量方针指导下，不断追求产品的精、优、快，以雄厚的技术力量，现代化的精良设备、高效的运营模式、严谨的质量监控体系，完善的质量保证体系，为全国各地客户提供一流的产品、一流的服务。公司可以成为：经销商、采购商、代理商、加盟商、合作伙伴、共赢双赢。

Foshan Kaso Building Material Co., LTD is located in China's famous decorative materials production base-Foshan city, which is a high and new technology enterprise integrated of professional production, research and development, marketing. We mainly produce polycarbonate (PC) enduse sheet (solid sheet), PC sun sheet (hollow sheet), PC corrugated sheet, PC embossed sheet, which is a kind of engineering plastic with excellent comprehensive performance and is widely used in the world. It's a new type of high strength, light transmission, sound insulation, energy-saving material, and largely used in construction decoration like light shed, advertising and other industries. It is the world's most ideal light of material. Our PC sheet adopts pure imported environment-friendly raw materials and German technology, according to GB 11920-1:2000/ET, ISO9001-2000 <<quality management system>> standard requirements and implement quality management with high-quality team, advanced technology, first-class production equipment, to ensure the first-class quality of products. Our polycarbonate sheets not only sold well in China, but also exported to Europe, America, Australia, the Middle East and many countries and regions.

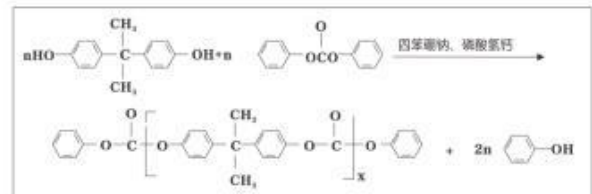
Kaso brand has always been providing customers with high quality standards of advanced engineering polycarbonate (PC) sheet as the fundamental survival of the enterprise. Take safety and environmental responsibility as the development direction of the enterprise. Our company insist on the level of "creating famous brand products and building characteristic enterprise" and the goal of "quality first, strive for perfection", constantly pursue new, special/superior products, to provide customers around the world with first-class products, first-class service with strong technical force, modern sophisticated equipment, efficient management mode, strict quality control system, perfect quality assurance system.

We sincerely welcome dealers from domestic and abroad to join us and create win-win cooperative together.

聚碳酸酯概述 Polycarbonate Overview

聚碳酸酯简称PC是一种分子链中含有碳酸酯基的高分子聚合物，根据酯基的结构可分为脂肪族、芳香族，脂肪族-芳香族等多种类型。工业中常见的是双酚A型PC，可由双酚A和光气（COCl<sub>2</sub>）合成。通常多使用的方法为熔融缩聚法（简称A和碳酸二甲苯通过酯交换和缩聚反应合成）。

Polycarbonate (PC) is a kind of macromolecular polymer containing carbonic acid ester group in the molecular chain. According to the structure of ester group, it can be divided into aliphatic group, aromatic group, aliphatic group - aromatic group and other types. In industry, the most common is bisphenol A type PC, which can be synthesized by bisphenol A and carbon tetrachloride (COCl<sub>2</sub>). The most commonly used method is melt transesterification synthesis of bisphenol A and diphenyl carbonate by transesterification and condensation reaction.





中国认可  
国际互认  
检测  
TESTING  
CNAS L1049

# 检验报告

报告编号: 2019(X)04080

样品名称: PC耐力板

委托单位: 佛山市嘉塑建材有限公司

检验类别: 委托检验

国家化学建筑材料测试中心



国家化学建筑材料测试中心 (材料测试部)



地址: 北京市朝阳区北三环东路14号北京化工研究院(和平东桥向东200米路南) 邮编: 100013 网址: www.plastic-test.net  
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# 检验报告

报告编号: 2019(X)04080 共 2 页 第 1 页

委托单位	佛山市嘉塑建材有限公司	检验类别	委托检验
生产单位	/	生产日期	/
样品名称	PC耐力板	注册商标	/
样品规格	5.0mm 厚	样品外观及制备	透明板材 机加工制程
抽样基数	/	样品标识	X-201903133
抽样数量	/	产品批号	/
封样地点	/	委托日期	2019.03.28
封样单位	/	封样日期	/
检验结论	所检样品按照委托单位要求的检验项目及相应的国家标准和国际标准进行检验, 检验结果详见第 2 页。		
备注	/		



批准: 刘永春

审核: [Signature]



国家化学建筑材料测试中心 (材料测试部)



地址: 北京市朝阳区北三环东路14号北京化工研究院(和平东桥向东200米路南) 邮编: 100013 网址: www.plastic-test.net  
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# 检验报告

报告编号: 2019(X)04080 共 2 页 第 2 页

序号	检验项目	技术指标	检验结果	单项判定	检验方法	
1	拉伸屈服强度, MPa	≥55	68.2	合格	GB/T 1040.2-2006	
2	断裂伸长率, %	≥60	65	合格	GB/T 1040.2-2006	
3	热变形温度, °C	≥130	136	合格	GB/T 1634.2-2004	
4	落锤冲击 (穿孔特性)	最大穿透力, N	≥600	2.0*10 <sup>4</sup>	合格	ISO 6603-2:2000
		最大穿透能量, J	≥5	>280	合格	ISO 6603-2:2000
5	水平燃烧, 级	HB40	HB40	合格	GB/T 2408-2008	
6	透光率, %	/	86.8	合格	GB/T 2408-2008	

注: 以上技术指标由委托方提供。

(以下空白)



主检: 俞峰 郭书超 苏肖群 赵彦霞



嘉塑建材 PC耐力板 · 阳光板 · 波浪板 · 颗粒板

匠心品质 塑造未来

## 阳光板(空心板)概述 Sun Sheet (Hollow Sheet) Overview

PC阳光板, 亦称聚碳酸酯中空板, 玻璃中等厚度, 聚碳酸酯等, 是以高性能的工程塑料聚碳酸酯经加工而成, 具有透明度高, 强度高, 抗冲击, 隔音, 隔热, 阻燃等特性, 但不耐酸, 不耐碱, 是一种高科技、综合性能极其卓越, 节能环保型塑料板材。

尺寸: 厚: 4mm-16mm 长: 5800mm, 12000mm, 8050mm (可定制) 重: 2100mm  
Dimension: thickness: 4mm-16mm, Length: 5800mm, 12000mm, 8050mm, Width: 2100mm (customizable)  
共有9种颜色: 宝蓝, 透明, 红色, 湖蓝, 茶色, 草绿, 灰色, 乳白, 瓷白 (可带颜色定制)  
Total 9 colors: sapphire blue, transparent, red, lake blue, brown, grass green, grey, opal, porcelain white (customizable according to color board)

PC sun sheet, which is also called polycarbonate hollow sheet, glass caprine sheet, polycarbonate sheet, etc., is a high-performance engineering plastics processed by polycarbonate resin, which has properties like high transparency, light weight, shock resistance, sound insulation, heat insulation, flame retardant, anti-aging, etc., but not acid-resistance, not alkali resistance. It is a kind of high-tech plastic sheet with outstanding comprehensive capacities, which is energy saving and environment-friendly.

## 阳光板(空心板)优异性能 Excellent Properties of Sun Sheet (Hollow Sheet)

- 透光性: 最佳的透光性能表现, 视颜色厚度的不同。
- 抗冲击性: PC阳光板具有优异的抗冲击性能, 可抵御冰雹, 外力冲击。
- 耐候性: PC阳光板具有出色的机械性能, 并在-40℃-120℃温度范围内能够保持特性。
- 耐久性: PC阳光板采用UV-PC三层共挤法生产, 表面均匀的紫外线吸收剂, 可保证板材使用十年不会出现老化。
- 阻燃性: 防火等级为阻燃1级 (GB8624-97), 离火自熄, 且燃烧过程中不会产生有害气体。
- 重量轻安装: PC板材重量远远低于同等厚度的玻璃 (仅为玻璃重量的1/12-1/15), 使得PC板材安装较与其他材料节省更多时间, 人工和材料。

- Light Transmission: excellent light transmission performance, depending on the sheet color and thickness.
- Impact Resistance: PC sun sheet has outstanding impact resistance, can resist hailstones, external impact.
- Weather Resistance: PC sun sheet have excellent mechanical properties, and can maintain the feature in -40 °C - 120 °C temperature.
- Long Lifespan: PC sun sheet adopts production method of UV-PC 3-layers co-extrusion. The surface is equally covered with high density UV absorber to ensure no aging as sheet within 10 years.
- Flame Retardancy: Flame retardancy is B1 according to (GB8624-97), self-extinguishing from the fire, no toxic gases released during burning process.
- Light Weight and Easy Installation: weight of PC sheet is far lower than glass with the same thickness, only 1/12 - 1/15 of glass weight. It helps the installation of PC sheets take much less time, labor and material than other materials.

## 阳光板 Hollow sheet



湖蓝 Lake Blue

透明 Transparent

草绿 Grass Green



棕色 Brown

灰色 Gray

乳白 Opal



蜂窝板 Honeycomb Sheet

四层板 Four layers sheet

三层板 Three Layers sheet



嘉塑建材

PC耐力板 · 阳光板 · 波浪板 · 颗粒板

匠心品质 塑造未来

### PC波浪板概述 PC Corrugated Sheet Overview

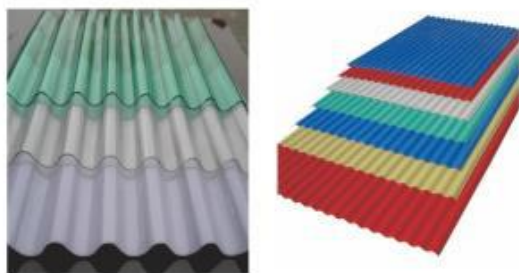
PC波浪板是聚碳酸酯(PC)为主要原料, 并加入抗紫外线(UV)剂和其它化工助剂, 采用当今先进的技术制成。产品具有优良的稳定性, 不易老化、变黄, 在室外使用范围(200-400nm)具有高强度紫外线屏蔽的能力, 并且经测试高达99.9%的紫外线均可有效隔绝。

厚度 (thickness): 0.8mm, 1.0mm, 1.2mm, 1.5mm, 2.0mm (可定制 customizable)  
颜色 (color): 透明transparent, 透明蓝transparent blue, 透明绿transparent green, 雾面green, 乳白色opal (可定制 customizable)

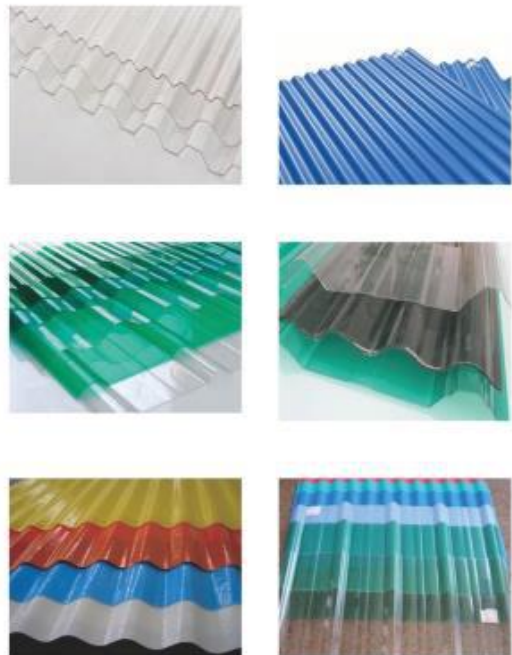
PC corrugated sheet takes polycarbonate (PC) as main raw material, adding anti-ultraviolet(UV) agent with other chemical raw materials, and adopts modern advanced technology. The product has excellent stability, anti-yellowing, anti-deterioration and high absorption capacity of strong UV in the ultraviolet spectrum (200-400nm). Test proved that up to 99.9% of the UV can be effectively blocked.

### PC波浪板优异性能 PC Corrugated Sheet Excellent Properties

- ◆ 耐腐蚀, 耐老化, 使用寿命长, 材料本身具有超强的耐腐蚀特性。
- ◆ 消音、隔热方面性能尤其突出。
- ◆ 安装成本低, 波浪板的安装不用预留伸缩孔, 直接钻固定, 方便快捷, 无后续维护费用。
- ◆ 波浪板色彩丰富, 造型别致, 可以满足各种风格的建筑。
- ◆ 抗风、抗震——90度垂直立面安装安全可靠。
- ◆ Corrosion resistance, aging resistance, long lifespan, the material itself has strong corrosion resistance capacity.
- ◆ Corrosion resistance, aging resistance, long lifespan, the material itself has strong corrosion resistance capacity.
- ◆ Low installation cost, no need to reserve shrinkage hole for installation of corrugated sheet, direct drilling and fixed, convenient and fast, no subsequent maintenance costs.
- ◆ Colors of corrugated sheets are rich, shape is chic, applicable for decoration of buildings with different styles.
- ◆ Wind resistance and earthquake resistance -- safe and reliable for 90 degree angled building facade decoration.



### PC波浪板 Corrugated sheet



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### 雨棚支架概述 Bracket Awnings Overview

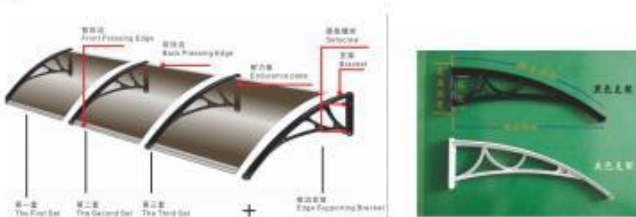
采用PC板和PP工程塑料制成铝合金制作的雨棚, 具有耐紫外线, 高耐候性, 安全稳固, 使用寿命长等特点, 适用于各种住宅、工程、公共场所等需要遮阳的地方。

Awnings adopting PC sheet and PP engineering plastic brackets or aluminum alloy brackets have capacities like anti-UV, high weather resistance, safe and simple, long lifespan and so on. Suitable for all kinds of residence, projects, public places and other places that need shade from sun and rain.

宽度 Width(mm)	600,800,1000,1200,1500,2000
板材材料 sheet material	3mm厚PC耐力板 3mm thick PC solid sheet
支架 Bracket	PP工程塑料或铝合金 (PP engineering plastic or aluminum alloy)
备注 Remarks	尺寸可以根据客户要求定制 Size can be customized according to customers' requirements

### 支架雨棚优异性能 Excellent Properties of Bracket Awnings

- ◆ 完全改变了雨棚传统全钢、金属焊接的传统做法, 采用雨棚由支架和板层组成, 无焊点, 结构简单, 拼装快捷且施工工程量得到保障。
- ◆ 新安全性达到12级台风的标准。
- ◆ 风月特殊的遮阳雨棚具有防风、防雨、抗冲击、抗老化的特性。
- ◆ 使用寿命长, 使用寿命是普通雨棚的8-15倍。
- ◆ 可以针对解决抗风和噪音的问题, 材料先进, 具有雨水自洁、消音功能。
- ◆ Completely changed traditional practice of awnings non-standard customized, metal welding. Bracket awning is consisted with bracket and sheet. In-time extension, simple structure, convenient installation, guaranteed product quality and project quality.
- ◆ It can safely withstand the frontal attack of class 12 typhoon.
- ◆ Special sunshade awning has characteristics of wind resistance, corrosion resistance, impact resistance and aging resistance.
- ◆ Strong and durable, lifespan 8-15 times of ordinary awnings.
- ◆ Preferably solve problems of wind and noise, advanced materials, rain water self-cleaning, sound insulation.



### 雨棚支架 Awning Bracket



### PC板的适用范围 Application Areas of PC Sheets

- 随着经济的不断发展耐力板行业也越来越受关注，并广泛应用于各个行业。
  - 2.7m宽度的规格。
  - 适用于电话亭、广告灯箱、灯箱广告、展示橱窗的布置。
  - 适用于仪器、仪表、高低压开关柜罩板、LED屏板及军事工业等。
  - 适用于热成型、软磨等深加工。
  - 适用于雨棚、车棚、候车棚等采光顶棚等。
  - 适用于高速公路及城市高架道路隔音屏障。
  - 适用于农业温室及养殖大棚。
  - 适用于现代生态餐厅顶棚、该透视线。
  - 广泛用于建筑幕墙。
- With the continuous development of the economy PC sheet is also more and more concerned, and is widely used in different fields of life.
- 2.7m wide perspective picture frame
  - Suitable for the arrangement of telephone booth, advertisement sign alongside roads, light box advertisement, shows and exhibitions.
  - Suitable for instrument, meter, high and low voltage switchgear panel, LED panel military industry and so on.
  - Suitable for thermal forming, blister and other deep processing.
  - Suitable for awning, car shed, waiting shed and other lighting and rain shelter canopy.
  - Suitable for sound insulation barrier of expressway and urban overpass roads.
  - Suitable for agricultural greenhouse, plant and farm greenhouse.
  - Suitable for modern ecological restaurant ceilings.
  - Widely used in building curtain walls.

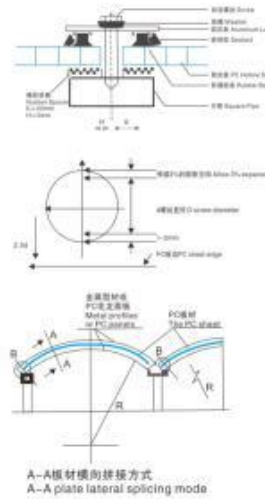


### 耐力板安装方法 Installation Method of PC Sheet

正确的安装方法：常用嵌入式安装法或者螺丝安装法  
Correct installation method: usually embedded installation method or screw installation method

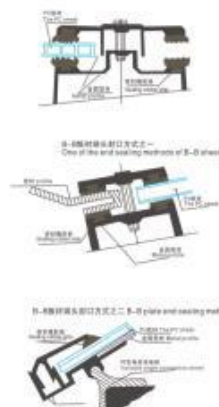
#### (1) 嵌入式安装法 Embedded Installation Method

A. 保护膜会影响密封胶剂与中空板的结合，故在嵌入安装前，要求先去除嵌入量为5-10cm的保护膜。  
A The protective film will affect the combination of the sealing agent and the hollow sheet. It is required to remove the protective film with an embedding amount of 5-10cm before embedding and installation.



B. 热胀冷缩系数与支撑框架不同，且需要留出量以承受风压、雪压，因此嵌入量要预留充分，以及热胀冷缩的空间，一般板材边缘嵌入固定需5mm以上，并且只有再考虑固定安装固定区域。（热胀冷缩率为0.065mm/m°C）

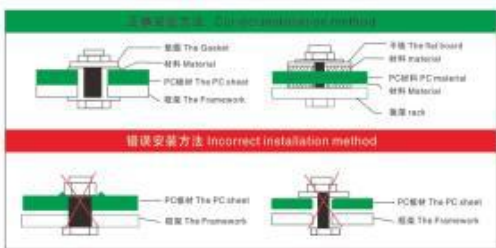
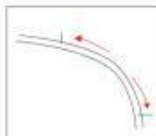
B. The coefficient of thermal expansion and cold contraction of the sheet is different from that of the supporting frame, and the allowance should be left to withstand wind pressure and snow pressure, so the embedding amount should be fully reserved. And the space where the heat expands and the cold shrinks. In general, the edge of sheet material extends more than 5mm into the fixing frame, and only two ribs are embedded into the fixing area. (Heat expansion and cold contraction rate is 0.065 mm/m°C)



### (2) 螺丝安装法 Screw Mounting Method

- 螺丝或铆钉安装时，板材的开孔孔径应比螺栓或铆钉直径大50%，以防热胀冷缩。
- 所有孔穴均应以密封胶剂填塞空隙及覆盖外露部分，防止水分或污渍渗入。
- 铆钉头部应比板面大2倍，并加上垫片，避免在局部产生大压强损坏板材。
- 螺丝不宜拧得太紧，避免压紧板材。
- 不宜使用PVC垫片或含有增塑成分的防水材料。
- 冷弯加工时，弯曲部分避免再螺丝固定（请看下图所示）。

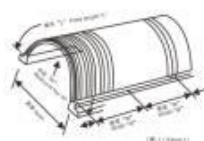
- When the bolt or rivet is installed, the hole diameter of the sheet shall be 50% larger than that of the bolt or rivet to prevent heat expansion and cold contraction.
- All holes shall be filled with silicone sealant and cover exposed parts to prevent water or dirt from entering.
- The head of the rivet shall be 2 times larger than the handle, and gaskets or washers shall be added to avoid damage to the sheet caused by local large pressure.
- The screws should not be screwed too tightly to avoid fracturing the sheet.
- PVC gaskets or waterproof tape containing softening components shall not be used.
- Avoid using screws to fix the bending part during cold bending (please refer to the picture below).



### (3) 拱形安装法 Arched installation

在安装拱形时，中空板的弯曲方向必须与骨架方向平行，弯曲的方向弯曲，板材容易损坏。

As shown in figure 3, the width (mm) of the sheet is determined according to the different radius of curvature R (mm), where the length "L" of the sheet shall be larger than or equal to the width of the sheet "W".



### 板端封口处理 Sheet End Sealing Treatment

- 1) 密封胶的密封性会受空气、水汽和尘埃等影响。
- 2) 密封胶的密封性会受空气、水汽和尘埃等影响。
- 3) 密封胶的密封性会受空气、水汽和尘埃等影响。
- 4) 密封胶的密封性会受空气、水汽和尘埃等影响。
- 5) 密封胶的密封性会受空气、水汽和尘埃等影响。
- 6) 密封胶的密封性会受空气、水汽和尘埃等影响。
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- 9) 密封胶的密封性会受空气、水汽和尘埃等影响。
- 10) 密封胶的密封性会受空气、水汽和尘埃等影响。

- The sealing performance of the sealant will be affected by air, water and dust.
- The sealing performance of the sealant will be affected by air, water and dust.
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### 安装注意事项 Installation Precautions

1. 请读金属框架，绝对不可有金属颗粒或腐蚀性化学物残留在框架上。
2. 密封胶安装，可选择中性的硅酮密封胶以及聚氨酯密封胶等密封胶。
3. 密封胶安装前，应先用溶剂清洗表面，也可用耐力板与框架间的材料。在安装密封胶前，应先用溶剂清洗表面，也可用耐力板与框架间的材料。
4. 密封胶安装前，应先用溶剂清洗表面，也可用耐力板与框架间的材料。
5. 密封胶安装前，应先用溶剂清洗表面，也可用耐力板与框架间的材料。
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9. 密封胶安装前，应先用溶剂清洗表面，也可用耐力板与框架间的材料。
10. 密封胶安装前，应先用溶剂清洗表面，也可用耐力板与框架间的材料。

### 阳光板的储运 Storage and Transportation of Sun Sheet

- 1) 不要和尖锐物直接接触，以免划伤板材。
- 2) 阳光板上下表面应贴保护膜，在搬运和安装过程中应避免划伤。
- 3) 阳光板在搬运过程中，应避免与尖锐物直接接触，以免划伤板材。
- 4) 阳光板在搬运过程中，应避免与尖锐物直接接触，以免划伤板材。
- 5) 阳光板在搬运过程中，应避免与尖锐物直接接触，以免划伤板材。
- 6) 阳光板在搬运过程中，应避免与尖锐物直接接触，以免划伤板材。
- 7) 阳光板在搬运过程中，应避免与尖锐物直接接触，以免划伤板材。
- 8) 阳光板在搬运过程中，应避免与尖锐物直接接触，以免划伤板材。
- 9) 阳光板在搬运过程中，应避免与尖锐物直接接触，以免划伤板材。
- 10) 阳光板在搬运过程中，应避免与尖锐物直接接触，以免划伤板材。



# Foshan KASO Building Material Co.,Ltd

Polycarbonate Sheet Expert Founded in 2002



factory picture-01



factory picture-02



factory picture-03



factory picture-04



factory picture-05



factory picture-06



factory picture-07



factory picture-08



factory picture-09



factory picture-10



factory picture-11



factory picture-12

## Company Introduction

- Founded in the year of 2002, KASO Industrial Co., Ltd. is one of leading manufacture in Guandong of China, which is specialized in manufacturing Polycarbonate sheets.

We have 4 advancing production lines with output 16000 tons. Our strict quality control system has already been certified by ISO9002, all the products at least 3 times tested before they go out. Raw materials of Polycarbonate are from Bayer, GE, Sabic, Mitsubishi...

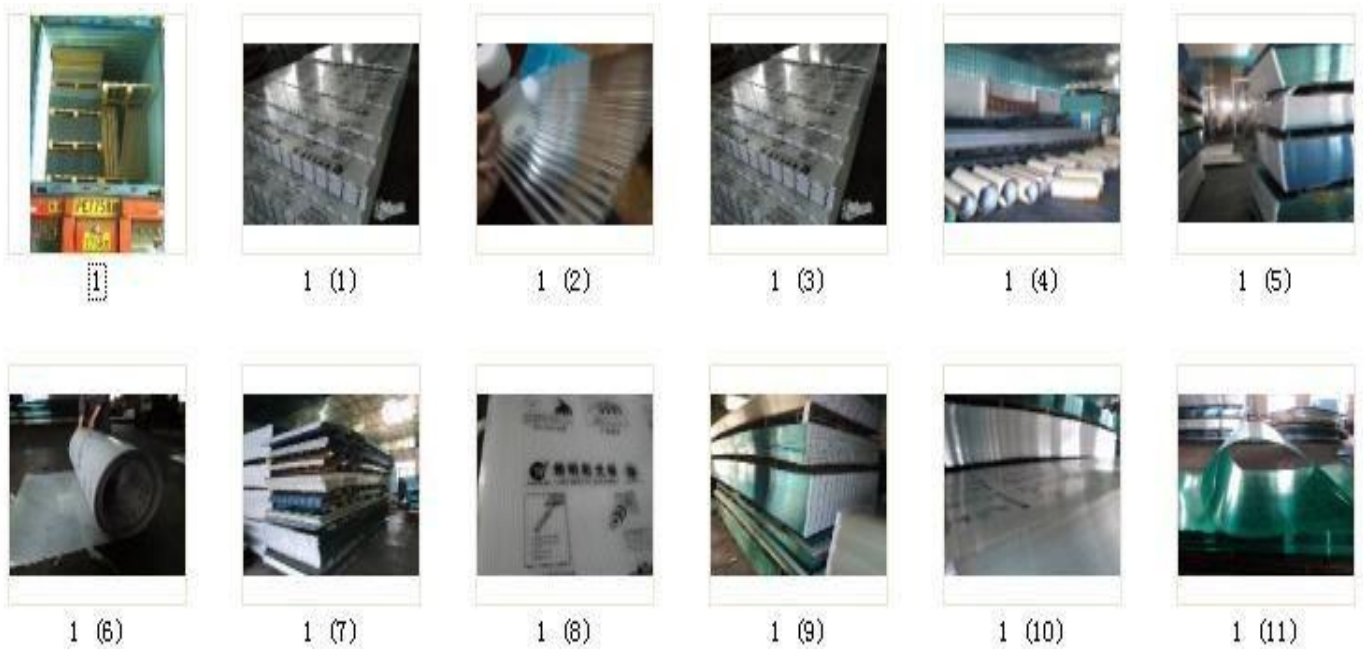
Most importantly, with an experienced technician and worker team, we enable our products to reach high quality.

KASO has already got a good reputation in domestic and overseas markets due to many years of honest business and development.

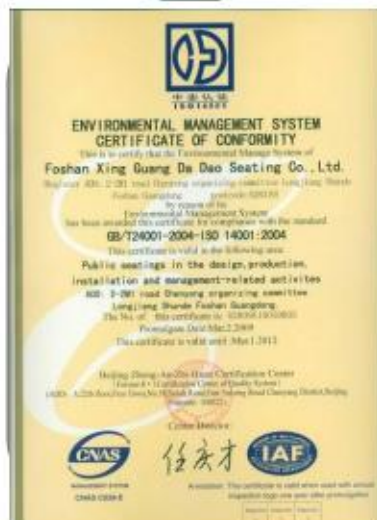
KASO's products have been popular not only in domestic market, but also in international market, such as Southeast Asia and the Middle East.

We are offering excellent services and wonderful products to our clients. Our KASO teams are always trying to do the best!

# Our Products



## Company Image---REPUTATION:



# Clients Pictures



Amit-India



Greece Michael  
20110321



India Anil 20110314



India Enosa 20101108



India Ranjeet Gift  
20101209-02



India Ranjeet Gift  
20101209-04



Lin-Moroco



Malaysia Jerry  
20110227-01



South Africa  
20110205-02



Thailand Dang  
20100912



Client



Client-B

# Successful Projects



01



01 (1)



01 (2)



01 (8)



01 (9)



200911173733



2009111739277



2009111754024



Awing-Anton-Austr...



B1033731126



Basketball  
bord-Michael-America



Billbord-Reed-Ger...



Led  
cover01-Amit-India



Led  
cover02-Amit-India



Our catalogue



PC-Ceiling01



Windshield

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