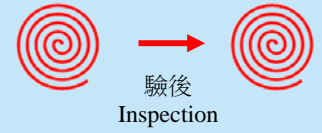


NS-533B-90

電腦控制針織圓筒布自動對邊雙面驗布機

Computer Controlled Tubular Knit Fabric Double Sides Inspection Machine With Automatic Edge Control



- 適用針織圓筒布、針織、彈性布、梭織布的卷布、驗布
- 采用PLC控制器控制及人性化觸摸顯示屏操作
- 可根據實際驗布情況連接電腦輸出報表(附頁中英文報表二選一)，並可將相關數據聯網共享
- 可一次性檢驗布料的正反面，驗布效果佳
- 采用電眼和自動對邊裝置，對邊效果佳
- 采用電眼和無布自動停機功能，方便操作
- 捲布采用無段電子變速
- 自動稱重裝置，方便測量布匹重量
- 獨立控制切布刀，可根據需要裁切布料
- 電子計數表，可米/碼轉換，方便記錄布匹長度
- 上燈箱配合下燈箱，使驗布更清晰

客戶自備件：

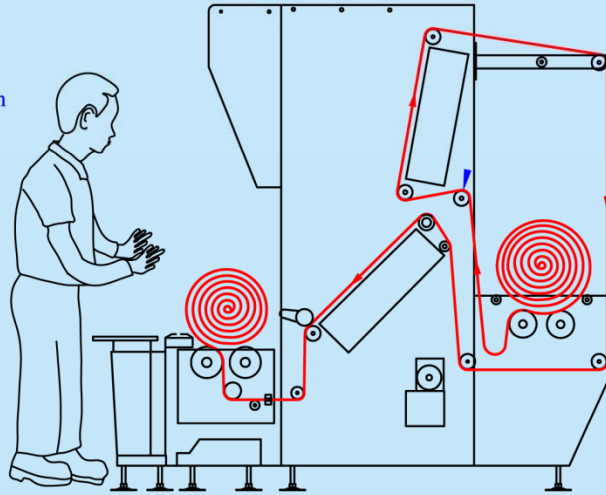
電腦(Windows 7 / Windows 10)

- Suitable for winding and inspection of tubular knit fabric, elastic knit fabric, woven fabric
- Adopt PLC and user friendly touch screen for operation
- Can output a report after connection to a computer (either in Chinese or in English as in attached pages) and share it through internet based on fabric inspection situation
- Fabric two sides can be inspected at one time with ideal effect
- Electric eye aided automatic edge alignment device offers superb edge alignment effect
- Automatic stop when no fabric feed is detected by electric eye
- Continuous fabric winding speed variation
- With automatic fabric weighing device
- Independently controlled fabric cutter can slit fabric as required
- With meter/yard switchable electronic counter for easy fabric length recording
- Upper and lower light chambers render clear view for inspection

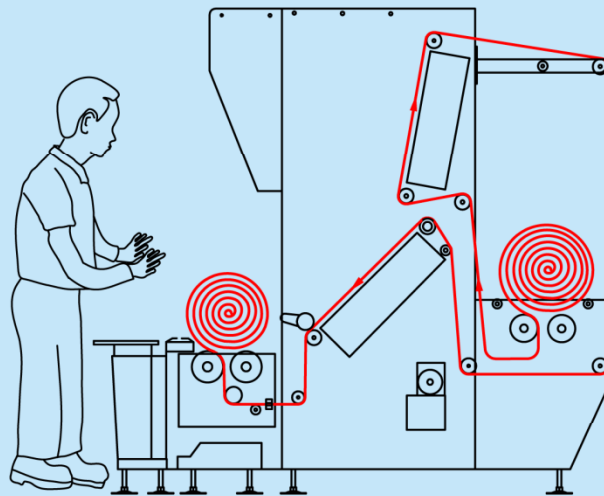
Equipment prepared by customers:

Computer(Windows 7 / Windows 10)

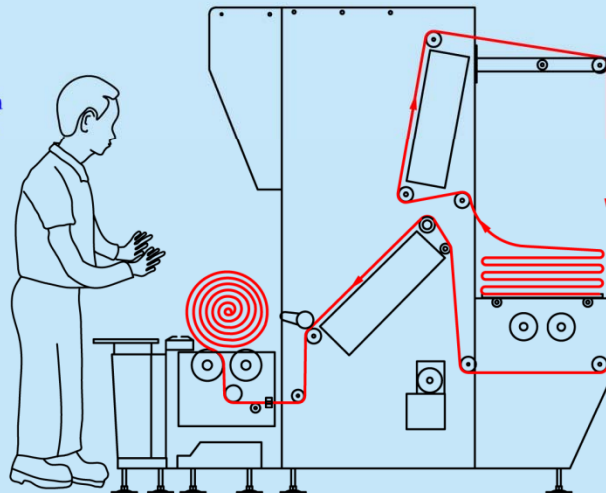
Inspection 驗後
Roll form 卷裝布 → Roll form 卷裝布



Inspection 驗後
Roll form 卷裝布 → Roll form 卷裝布



Inspection 驗後
Fold form 疊裝布 → Roll form 卷裝布



型號 Model	電源 Power Supply	總功率(kW) Total power	工作寬度(inch) Working Width	最大疊裝布寬度(mm) Max. Fabric Zigzag Width	捲布直徑(mm) Fabric Winding Diameter	捲布速度(m/min) Winding Speed	最大承重(kg) Max. Load Bearing Capacity	機身尺寸(mm) Machine Size
NS-533B-90	1PH/220V/50Hz	2	90	400	Ø330	1~40m/min	60	3465x2140x2010



藝誠(余氏)發展有限公司
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藝誠一面料檢驗標準報表

到料日期 验布日期
 款号 面料名
 缸号 订料幅宽 验布人:

1 坯布编号	2 常规项目						3 疵点数量														8 疵点总数(个)	9 换片率	10 疵点浪费面料数(KG)	11 超克重浪费面料数(KG)	12 结算数量(KG)	备注	
	2 面料毛幅宽	3 面料净幅宽	4 到料米数	5 到料公斤数	6 订料克重	7 实际克重	洞眼	油针	粗 细 纱	异 纤	花 针	断 纱	横 路	沾 污	色 渍	色 花	纬 斜	边 中 差	段 花	轧 破							
1	1.95	1.9	70	20	150	147	1	2	3	5	1	2	3	4	5	6	7	8	9	10	66	20.95%	3.59	-0.46	16.87		
2	1.95	1.9	70	20	150	147	1	2	3	5	1	2	3	4	5	6	7	8	9	10	66	20.95%	3.59	-0.46	16.87		
3	1.94	1.89	69	19	150	142	1	2	3	5	1	2	3	4	5	6	7	8	9	10	66	21.26%	3.47	-1.02	16.55		
4	1.93	1.88	67	18	150	139	1	2	3	5	1	2	3	4	5	6	7	8	9	10	66	21.89%	3.40	-1.30	15.90		
5	1.92	1.87	66	17	150	134	2	3	4	6	2	3	4	5	6	7	8	9	10	1	70	23.57%	3.50	-1.80	15.30		
6	1.91	1.86	65	16	150	129	3	4	5	7	3	4	5	6	7	8	9	10	11	2	84	28.72%	4.11	-2.25	14.14		
7																										0.00	
8																										0.00	
9																										0.00	
10																										0.00	
11																										0.00	
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13																										0.00	
14																										0.00	
15																										0.00	
16																										0.00	
17																										0.00	
18																										0.00	
合计	1.93	1.88	407	110	150	140	9	15	21	33	9	15	21	#	33	39	45	51	57	43	418	22.82%	21.81	-7.67	95.87		

- 1、坯布编号：开单后自动生成，完成一卷后自动跳转到第二卷。
- 2、面料毛幅宽：手输：（书写样式为：1.95 ）设置保留两位小数。
- 3、面料净幅宽：同毛幅宽
- 4、米数：完成一卷布后自动传输。
- 5、公斤数：完成一卷布后自动传输。
- 6、克重：根据公式自动生成：公式为：公斤数/米数/毛幅宽*1000（不用保留小数、四舍五入）
- 7、14种疵点：按照我要求的名称更改，同上单名称，要求表格和验布机触摸屏名称一致，同步传输。
- 8、疵点总数：所有疵点数的相加总和。
- 9、换片率：设公式自动生成，公式为：（疵点总数*10/米数）/1.35*0.03，百分比显示。
- 10、浪费面料数：设公式自动生成，公式为：（换片率-0.03）*公斤数，保留两位小数点。
- 11、超克重浪费面料数量：设公式自动生成（实际克重-订料克重）/订料克重*公斤数
- 12、结算数量：公斤数-疵点浪费数量-超克重浪费数量

Ngai Shing

Finish Fabric Inspection Reports

Buyer	wwqq
Order	
Color	

Batch No	
Finish Wt	0

Req. Dia.	0
Req. GSM	0
Fabric Type	

Date	2022.10.19
Process Loss	

Roll No	A / gsm	A / Dia	Roll Wt.	Yarn Faults			Knitting/Construction Faults								Dyeing Faults				Finishing		Total Point	Total Length	Point/100sq yds	Grade	Remarks												
				Slub	Thick & Thin	Yarn contamination	Dead cotton	Loop	Star Mark/Patta	Oil Spot/Stain	Lyra Out	Shrinker mark	Hole	Knot	Needle Mark	Stripe Cut	Set off	Miss Yarn	Dyeing Spot	Crease Mark						Softer Spot	Hole	Rub Mark	Compaction Mark	Shaning Mark	Abration Mark	Dirty Spot	Hole/Setup				

Size of defect	
3 inches or less	1 points
Over 3 but not over 6	2 points
Over 6 but not over 9	3 points
Over 9 inches	4 points

Comments

Shrinkage Report	
Length %	0
Width %	0
Spirality %	0

$\text{Point/100sq yds} = \frac{\text{TT'L PTS} \times 36 \times 100}{\text{Roll Length(Yds)} \times \text{Cutttable Width}}$
Accepted Points batch 18 Points = A 19 to 40 Points = B 41 to above = C rejected

admin
Inspected By

Quality Supervisor

Quality Manager

G.M.