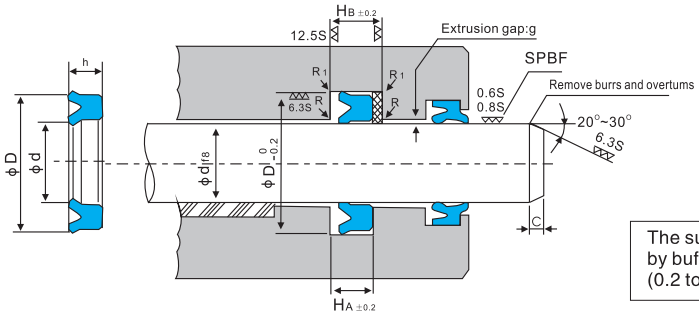

R≤0.2
R1≤0.4

The surface of the rod should be finished by buffing (SPBF)to 0.8 to 1.6 μ mRz (0.2 to 0.4 μ mRa).

Model	ϕd	ϕD	h	HA	HB	C
UHS-11.2	11.2	19.2	5	5.7	7.2	2
UHS-12.5	12.5	20.5	5	5.7	7.2	2
UHS-14	14	22	5	5.7	7.2	2
UHS-16	16	24	5	5.7	7.2	2
UHS-16A	16	26	5	5.7	7.2	2
UHS-18	18	26	5	5.7	7.2	2
UHS-20	20	28	5	5.7	7.2	2
UHS-22.4	22.4	30	5	5.7	7.2	2
UHS-23.5	23.5	31.5	5	5.7	7.2	2
UHS-25	25	33	5	5.7	7.2	2
UHS-28	28	35.5	5	5.7	7.2	2
UHS-30	30	40	6	7	9	3
UHS-31.5	31.5	41.5	6	7	9	3
UHS-32	32	42	6	7	9	3
UHS-35	35	45	6	7	9	3
UHS-35.5	35.5	45	6	7	9	3
UHS-38	38	48	6	7	9	3
UHS-40	40	50	6	7	9	3
UHS-45A	45	55	6	7	9	3
UHS-45	45	56	7	8	10	3
UHS-50	50	60	6	7	9	3
UHS-53	53	63	6	7	9	3
UHS-55	55	65	6	7	9	3
UHS-56	56	66	6	7	9	3
UHS-58	58	68	6	7	9	3
UHS-60	60	71	7	8	10	3
UHS-60A	60	70	6	7	9	3
UHS-63	63	73	6	7	9	3
UHS-65	65	75	6	7	9	3
UHS-67	67	77	6	7	9	3
UHS-70	70	80	6	7	9	3
UHS-71	71	80	6	7	9	3
UHS-75	75	85	6	7	9	3
UHS-80	80	90	6	7	9	3
UHS-85	85	100	9	10	13	4
UHS-87	87	100	9	10	13	4

Model	ϕd	ϕD	h	HA	HB	C
UHS-90	90	105	9	10	13	4
UHS-95	95	110	9	10	13	4
UHS-98	98	112	9	10	13	4
UHS-100	100	115	9	10	13	4
UHS-112	112	125	9	10	13	4
UHS-115	115	130	9	10	13	4
UHS-125	125	140	9	10	13	4
UHS-136	136	150	9	10	13	4
UHS-140	140	155	9	10	13	4
UHS-145	145	160	9	10	13	4