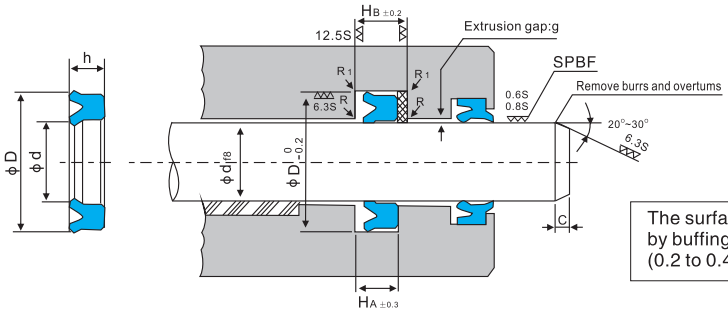

R≤0.2
R1≤0.4

The surface of the rod should be finished by buffing (SPBF)to 0.8 to 1.6 μ mRz (0.2 to 0.4 μ mRa).

Model	ϕd	ϕD	h	HA	HB	C
UNS-6.3	6.3	16.3	8	9	10.5	3
UNS-7.1	7.1	17.1	8	9	10.5	3
UNS-8	8	18	8	9	10.5	3
UNS-9	9	19	8	9	10.5	3
UNS-10	10	20	8	9	10.5	3
UNS-11.2	11.2	21.2	8	9	10.5	3
UNS-12.5	12.5	22.5	8	9	10.5	3
UNS-14	14	24	8	9	10.5	3
UNS-15	15	25	8	9	10.5	3
UNS-16	16	26	8	9	10.5	3
UNS-18	18	28	8	9	10.5	3
UNS-20	20	30	8	9	10.5	3
UNS-22.4	22.4	32.4	8	9	10.5	3
UNS-25	25	35	8	9	10.5	3
UNS-28	28	43	10	11	10.5	3
UNS-30	30	45	10	11	12.5	4
UNS-31.5	31.5	46.5	10	11	13	4
UNS-35	35	50	10	11	13	4
UNS-35.5	35.5	50.5	10	11	13	4
UNS-40	40	55	10	11	13	4
UNS-45	45	60	10	11	13	4
UNS-48	48	63	10	11	13	4
UNS-50	50	65	10	11	13	4
UNS-53	53	73	12	13	15	5
UNS-55	55	75	12	13	15	5
UNS-56	56	76	12	13	15	5
UNS-60	60	80	12	13	15	5
UNS-63	63	83	12	13	15	5
UNS-65	65	85	12	13	15	5
UNS-67	67	87	12	13	15	5
UNS-70	70	90	12	13	15	5
UNS-71	71	91	12	13	15	5
UNS-75	75	95	12	13	15	5
UNS-80	80	100	12	13	15	5
UNS-85	85	105	12	13	15	5
UNS-90	90	110	12	13	15	5
UNS-95	95	115	12	13	15	5

Model	ϕd	ϕD	h	HA	HB	C
UNS-100	100	120	12	13	15	5
UNS-105	105	125	16	17	20	5
UNS-106	106	126	16	17	20	5
UNS-110	110	130	16	17	20	5
UNS-112	112	132	16	17	20	5
UNS-118	118	138	16	17	20	5
UNS-120	120	140	16	17	20	5
UNS-125	125	145	16	17	20	5
UNS-130	130	150	16	17	20	5
UNS-140	140	160	16	17	20	5
UNS-150	150	170	16	17	20	5