Technical Date Sheet



TH118

Product feature	TH118 is developed to be suited for high speed tissue head pick up. It has long open		
	time, dry film flexibility, excellent balance between wet tack and dry peel strength		
	which are very suitable for soft tissue manufacturing. Dependent on different type of		
	machaine and substrate, it's was suggested that you dilute TH118 with water with		
	recommended ratio from 1:2 to 1:7(TH118:water).		
Apply process	Spraying process and roller system were recommended to apply this adhesive.		
	Wash machine and tools with water.		
Laws and	All materials shall comply with the FDA (us food and drug association) rule 21 CFR		
regulations	175.105 "adhesive".		
Physical parameters			
- Appearance	Milky White to Light Yellow Translucent Liquid		
- Solid Content	$18.0 - 26.0 \mathrm{Bx}$		
- Viscosity	30,000 — 70,000 cps (Brookfield/6#/6rpm/27°C)		
Packaging	20 kg/drum,50 kg/drum		
Storage conditions	Store in a dry place where the temperature is over 6 °C and the storage life is six		
	months.		
Cautions	Forbidden to mix with other products.		
	 Store in closed containers to prevent drying out and contamination. 		
	• Rotate stock - first in, first out.		
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	Hetrun Industry Group Limited●		

Guangzhou office	Beijing Office	Hubei office
Banqiao road 20#,Nancun,Guangzhou	Qinniangou Road 4#,Esatcity,Beijing	Miaoshandistict,Jiangxia,Wuhan,Hube
Tel: 020-39116768 fax: 020-39111477	Tel: 010-64216206 fax: 010-64216206	Tel : 18928952934
Email: Service@hetrun.com	Email: Service@hetrun.com	Email:Service@hetrun.com

Because we do not know all the production process and the potential user demands, so this data sheet is for reference only, and cannot fully guarantee the product compatibility and applicability