

Blind Stitch Sewing Machine Specification

暗缝机规格书

Item NO.: IH-1430

Sewing machine application:

General use for stitching Wet-Suits, Dry-Suits, Diver-Suits, Surf-rider-Suits of Neoprene materials. Speedy stitching works are available with cloth puller. Various thickness (2-10mm) of Neoprene can be stitched.

Stitch Type code:

103 stitch type, single needle single thread.



103 type stitch feature:

Single thread blind stitch, no stitch visible on the bottom or outside of sewn products.

Needle type: LWx6T#14

Material type:

elastic diving material (neoprene neoprene, thick material)

Material handling data:

Presser foot lifting height: 12mm

Sewing thickness range: 2~10mm

Sewing arm length: 180mm



Sewing test material 2 layers



Measurement of thickness 10.06mm

Sewing machine operation:

Maximum sewing speed: 2000rpm

Direct drive motor: 550W

Power supply: 220V 50 ~ 60Hz

Selection of cloth synchronous tug/puller:

1. Long type: 410mm



2. Short type: 200mm



How to choose:

For different material of products or operation habits you can consider how to choose these two pullers:

- * long puller is better for thicker material and bigger size to be sewn;
- * short puller is preferred by complicated sewing like many small pieces or thin material, operators need to adjust very often.

Packing and weight:

1. Machine head:

packing size: 48 * 43 * 37.5cm, gross weight: 28kgs;

2. Table & stand packing:

Packing size: 125 * 58 * 11cm, gross weight: 23kgs;

3. Puller set packing:

Packing size: 49 * 32.5 * 23cm, gross weight: 5.8kg

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