## ACTMIX ZDEC-75GE F140

## Accelerator ZDEC (ZDC)


#### Abstract

PROPERTIES: ZDEC is an ultrafast accelerator of natural and synthetic rubber such as EPDM, SBR, NBR. Thiurams and thiazoles accelerator can delay the start of vulcanization and improve processing safety. Compared to ZDBC, ZDEC has a longer scorching time and shorter curing time, alkaline accelerator can activate it .A little ZDEC is also a assistant accelerator of thiols or thiurams accelerator. Its vulcanizate has excellent tensile strength and resilience.Heat resistance in NR and IR can be improved by using together with antioxidant.


## DOSAGE:

For NR: 0.6-1.0phr;
As a secondary accelerator:
0.1-0.2phr

For SBR/NBR: 0.6-1.2phr.
As a secondary accelerator: 0.1-0.2phr

For EPDM: 1.5-2.5phr. TYPICAL VALUES:
Initial melting point: Min $174^{\circ} \mathrm{C}$
Purity: Min 97\%
Zinc content: 17.0-19.0\%
Heating loss content: Max 0.5\%
$63 \mu \mathrm{~m}$ sieve residue: Max $0.5 \%$

| M | PRODUCT | Active <br> Content (\%) | Appearance | Filtration <br> $(\mu \mathrm{m})$ | Binder | Sulfur Content <br> $(\%)$ | Density <br> $\left(\mathrm{g} / \mathrm{cm}^{3}\right)$ |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A | Actmix® | (\% | White <br> Granules | 140 | EPDM/EVM | 25.5 | 1.25 |
| T | ZDEC-75GE F140 |  |  |  |  |  |  |

* Binder type can be customized. Except EPDM/EVM, others binders, such as NBR, SBR, AR, ECO also can be available for.
SAFETY\&TOXICITY:
Please refer to related SDS.


## PACKAGING\&STORAGE:

Net weight 25kg/PE bags lined carton; Net weight $600 \mathrm{~kg} /$ pallet.
Shelf-life: 1 year in its original packaging
Stored in a dry and cool place.

## Compared to traditional ZDEC powder, Actmix®ZDEC-75GE F140 allows:

Dust free products with a complete filtration up to $100 \mu \mathrm{~m}$, no skin sensitization, health guard of operators.
Effective guarantee of activity of ZDEC due to pre-dispersed masterbatch.
Tack free products at room temperature, convenience and accuracy on ingredients.
Lower Mooney viscosity at lower temperature $\left(50^{\circ} \mathrm{C}\right)$, higher quality of dispersion.
Impurity free, blocked filter free of extrusive products, scrap rate reduction and higher productivity thanks to filtration.
Wider compatibility with other elastomers.
G: granule, P: plate, E: EPDM binder, N: NBR binder, S: SBR binder, A: ACM binder, EO: ECO binder, F140: filtration and micron number of filter
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