# JINING QIANGKE PIPE ANTICORROSION MATERIALS CO.,LTD

# PIPELINE COATINGS

The World Leader in Technology,

Quality and Service



POLYKEN Coating System



POLYKEN Line Travel Coating System



POLYKEN Reconditioning coatings



POLYKEN Plant Coating System



POLYKEN Pipeline accessory products

THE HIGHEST QUALITY ANTI-CORROSION COATING SYSTEMS FOR UNDERGROUND PIPELINES



# Jining Qiangke Pipe Anticorrosion Materials CO.,Ltd

## **Company Profile**

## **About Us**

- We are the most largest manufacturers of Polyethylene Tape in China for the Corrosion Control of pipelines and specialty applications.
- A company supplying Polyethylene Coating Systems to the corrosion industry within the oil, gas and water pipeline construction industry for both onshore and offshore applications.
- A manufacturer of standard and specialty products.
- High-quality anti-corrosion systems providing anti-corrosion solutions for oil pipelines, natural gas, chemicals and water transmission and distribution pipelines, etc.
- Global supplier of PE corrosion system for metallic pipelines



#### Industries that We Serve

- Oil, Gas and Water Transmission pipeline market, Oil and Gas distribution and utility markets
- New pipeline construction markets
- Rehabilitation and Reconditioning market
- Offshore Industry
- Refinery and Petrochemical Plant Industry
- Manufacture of Polyethylene coatings utilizing Butyl based elastomeric adhesives, Polyethylene films and liquid adhesives for corrosion protection of steel pipe.
- Provides corrosion protection with the inherent chemistry of Polyethylene and Butyl Adhesive for resistance to water and oxygen penetration. Oxygen and Water are prevented from reaching the metal substrate, which are necessary and sufficient conditions for corrosion.
- Manufacture of conventional and specialty Polyethylene, Polypropylene and Polymeric Alloys and coating systems for pipe corrosion protection.
- Manufactures PE coatings systems for applications for New Pipe Construction and Rehabilitation and Reconditioning
- Approved to ISO 9001 and to other good manufacturing and technical standards and norms governed within the energy and pipeline industry.
- Coating systems that have a broad range of temperature and shear resistance properties to meet the requirements of the pipeline and end-user.



# **Jining Qiangke Pipe Anticorrosion Materials Co.,Ltd**

# **Key Advantages**

- Global presence in oil, gas and water industries
- Innovative coatings, high temperature systems and niche coatings with first quality products
- Multiple coating systems to meet end-user applications and requirements
- Broad range of products to meet pipeline requirements
- Tailor made products to specific application on demand by the end-user
- High Quality products through innovative technology, manufacturing methodologies and first quality raw materials
- ISO approved manufacturing protocol
- Qualified to ASTM test methods, DIN 30672, EN 12068 Standards, American Water Standards (AWWA) C 209 & 214, Indonesian Standards (PERTAMINA), Iran Standards-NIGC & IGS, China Standards
- Technology/R&D programs for new products and new processes
- Proven long-term performance and corrosion protection on operating pipelines
- Coating applied in plant and over-the-ditch
- Easy of application, consistent application and lower costs
- Compatible with traditional and current corrosion coatings
- *Just-in-Time delivery on a global basis*
- Achieving and exceeding Client requirements for products, packaging and shipment expectations
- Meetings all International and In-Country transportation requirements
- Girth weld coating applied in Bell-hole or out of the ditch

### Type of Products/ Services Offered

- *Anticorrosion and Mechanical Protection Tape(2ply)*
- Primers
- 3ply double sided coating system(3ply+2ply)
- Wrapping Machines
- *Joint tape-with or without release liner*
- Special repair products &heavy duty tape
- High temperate tape

## **Tape Coating Systems**

- Line travel, over-the-ditch coatings and application
- Can be applied with a powered wrappers
- Can be used for new pipeline construction
- Can be used for pipeline rehabilitation/reconditionin
- *Used in the oil, gas and water pipeline industry*
- Offshore and Refinery coatings

## **Functionality to a Coating System**

- High adhesion strength
- High shear resistance and shear strength
- Cathodic disbonding resistance
- Dielectric strength and electrical resistance
- Resistance to impact and penetration forces and stresses
- Stable to thermal and hydrolytic environments
- Long term performance stability
- Compatible with cathodic protection
- (Resistant to UV radiation
- Mechanical protection

## **Technology**

- Calendering process for the lamination of the tape and outer-wrap produce
- Calenering 2 Ply and 3 Ply Polyethylene tape systems within manufacturing facility using vertical integration of resources
- Slitting on site for the various sizes of products to meet application requirements
- Packaging on site with specified packaging specification
- Polyethylene blending of Polyolefin resins to meet client and end-user requirements

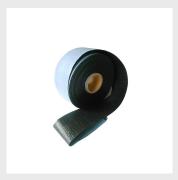


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## 1. POLYKEN GTC Coating Tape

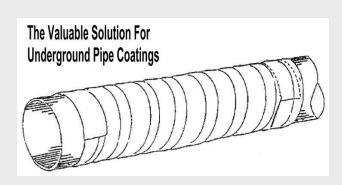
#### **Image**











## **POLYKEN GTC**

**Cold Applied Tape Coating System** 

# The POLYKEN GTC Coating System is designed for the corrosion protection of new and existing pipelines.

#### **System Description**

The **GTC Coating System** is designed for the corrosion protection of new and existing pipelines. The coating layer consists of a tough, woven polypropylene backing with a high tack butyl rubber adhesive. An additional layer of POLYKEN 980 or 955 should also be used on pipes larger than 12" diameter to improve the soil stress resistance of the system.

#### **Structures**

**Backing:** a tough ,woven polypropylene **Adhesive:** high tack butyl rubber adhesive

Interleaf: Anti-adhesive Film Treated with Silicone.

#### **Features**

- \_ Excellent adhesion to pipe and self
- \_ Flexibility provides extra protection at vulnerable areas
- \_ Compatible with generic plant coatings
- \_ Low cathodic protection requirements

- \_ Can be applied over a wide temperature range
- \_ Good conformability and consistent uniform thickness
- \_ Heavy duty butyl adhesive ensures a strong bond & impervious seal.



# **Jining Qiangke Pipe Anticorrosion Materials Co.,Ltd**

#### **Technical Datas**

| PROPERPTIES                  | UNIT  | TEST<br>METHOD | TYPICAL VALUES |                |                |                |
|------------------------------|-------|----------------|----------------|----------------|----------------|----------------|
|                              |       |                | POLYKENGTC 40  | POLYKENGTC 50  | POLYKENGTC 60  | POLYKENGTC 65  |
| Total thickness              | mil   | ASTM D 1000    | 40mils(1.0mm)  | 50mils(1.27mm) | 60mils(1.52mm) | 65mils(1.65mm) |
| Tensile Strength             | Kg/cm | ASTM D 1000    | 35             | 35             | 35             | 35             |
| Peel adhesion To primed pipe | Kg/cm | ASTM D 1000    | 25             | 28             | 30             | 34             |
| To backing                   | Kg/cm | ASTM D 1000    | 20             | 25             | 26.5           | 28             |
| Dielectric Strength          | KV/mm | ASTM D 1000    | 20             | 23             | 26             | 30             |
| Water Absorptivity           | %     | ASTM D 570     | 0.1            | 0.08           | 0.08           | 0.06           |

#### **Ordering Information**

**POLYKEN GTC** 

Eg.: POLYKEN GTC 4"×50'

| POLYKEN GTC | Product Model No.            | Standard ordering options                                  |
|-------------|------------------------------|--|
| 50          | Total tape thickness in mils | 40mils(1.0mm),50mils(1.27mm),60mils(1.52mm),65mils(1.65mm) |
| 4           | Tape width in inches         | 2"(50mm),,4"(100mm),6"(150mm),                             |
| 50          | Tape roll length in feet     | 50ft(15M),100ft(30M)                                       |

#### **Material Requirements**

(Width of Coating in inches) ×(Area of pipe in square feet)\*
-------Squares \*\*of Coating Required
(Width of coating in inches-Overlap in inches) ×100

\*Area of pipe in square feet=(Diameter in inches)/12×3.1416×(Length in feet)

\*\*One square=One hundred square feet=9.29 square meters

------Square meter of Coating Required

(Width of coating in mm-Overlap in mm)

(Width of Coating in mm) ×(Area of pipe in square meter)\*

<sup>\*</sup>Area of pipe in square meter=(Diameter in mm)/1000×3.1416×(Length in meter)



# Jining Qiangke Pipe Anticorrosion Materials CO.,Ltd



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