

## **Quotation and technology parameter**

### **For Ibr Sheet Roll Forming Machine & Hydraulic Decoiler**

#### **Quotation:**

<b>NO</b>	<b>DESCRIPTION</b>	<b>QTY (SET)</b>	<b>TOTAL PRICE (FOB)</b>
<b>1</b>	<b>IBR Sheet Roll Forming Machine</b>	<b>1</b>	<b>12000USD</b>
<b>2</b>	<b>Hydraulic Decoiler (8 tons with truck)</b>	<b>1</b>	<b>8000USD</b>
<b>Sea Freight</b>			<b>5500USD</b>
<b>TOTAL</b>			<b>25500USD</b>

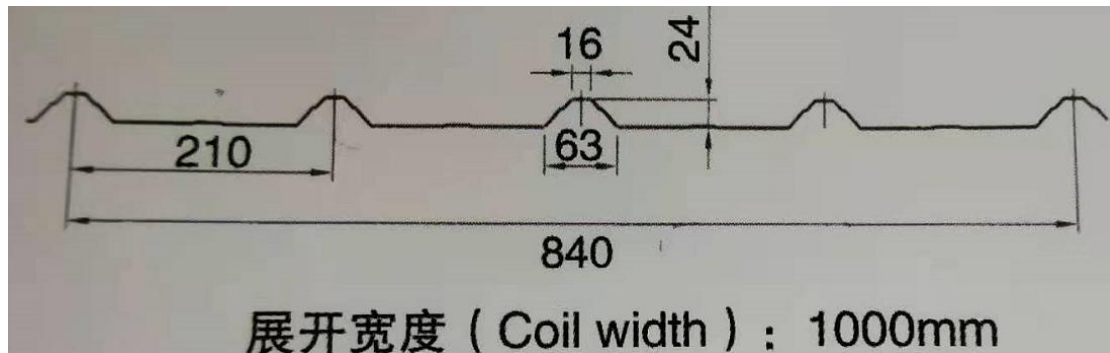
#### **Business remarks:**

1. Warranty: 12 months since delivery.
  2. Payment term:30% deposit by TT, 70% before shipping
  3. Offer validity: 7 days.
  4. Delivery time: 25 days.
  5. Installation locally policy: purchase takes in charge of the cost for installation.
- Included: round-trip air tickets, accommodation and salary as \$100/day for each engineer.

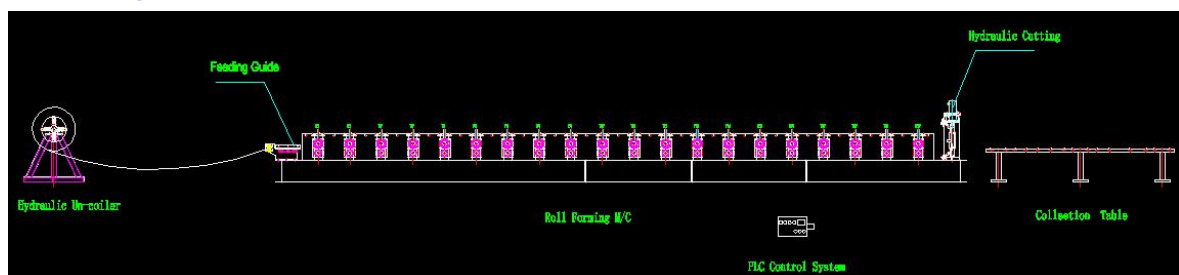
## HEBEI SENUF TRADE CO.,LTD

Address: Room 1501, No.499 Heping West Road, Shijiazhuang Hebei China Tel: +86-0311-88035278

### Drawings:



### Working Process:



### Component:

- |                              |        |
|------------------------------|--------|
| 1. 5 ton manual de-coiler    | x1 set |
| 2. Main roll forming machine | x1 set |
| 3. Hydraulic cutting system  | x1 set |
| 4. Hydraulic station         | x1 set |
| 5. PLC Control system        | x1 set |
| 6. Collection table          | x1 set |

### Technical parameters:

### Corrugated Sheet Roll Forming Machine

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Manual Decoiler	1: Max width of raw material : 1000mm 2: Capacity: 5000kgs 3: Inner diameter of coil: 450-600mm
Roll forming machine	1. Material thickness range: 0.3-0.8mm 2. Main motor power: 4 kw 3. Hydraulic station: 4 kw 4. Speed: 15m/min 5. Quantity of rollers: 15 rollers 6. Material of rollers: 45# with chromed 7. Shaft Material and diameter: $\varnothing$ 70 mm, material is 45# forge steel 8. The body of machine: 350H 9. Tolerance: 10m+-1.5mm 10. Way Of Drive: Chain 11. Control system: PLC 12. Material of cutter blade: Cr12 mould steel with quenched treatment 58-62°C 13. Voltage: 380V/3Phase/50HZ
Cutting (hydraulic guide)	1. Cutting motion: The main machine automatically stops and then cutting. After the cutting, the main machine will automatically start. 2. Material of blade: Cr12 mould steel with quenched treatment 58-62°C 3. Length measuring: Automatic length measuring 4. Tolerance of length: 10+/- 1.5mm
PLC control system	1. Voltage, Frequency, Phase: 380V, 50 Hz, 3Phase 2. Automatic length measurement: 3. Automatic quantity measurement 4. Computer used to control length & quantity. Machine will automatically cut to length and stop when required quantity is achieved 5. Length inaccuracy can be amended easily 6. Control panel: Button-type switch and touch screen 7. Unit of length: millimeter (switched on the control panel)
Collection table	effective length: 3M (standard)
Installation	Standing
Hydraulic decoiler	1: Max width of raw material : 1500mm 2: Capacity: 5000kgs 3: Inner diameter of coil: 480-600mm 4: without the car 5: power: 3kw

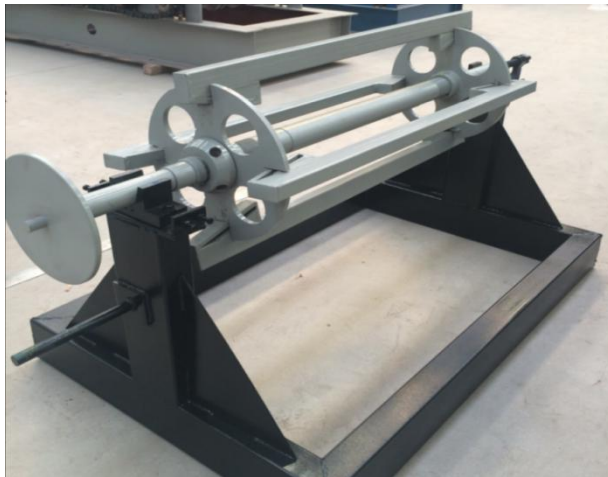
**Reference photo:**

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Manual decoiler:



Hydraulic decoiler



**Shipping pictures:**

