

## HEBEI SENUF TRADE CO.,LTD

Address:Room 1501, No.499 Heping West Road,Shijiazhuang Hebei China Tel:+86-0311-88035278

No.	Item Name	Lead Time	Package	Qty.	Price/USD FOB tianjin port
1	236 Siding Machine	20 days	20'	1set	18000

The profile drawing as the following:



The picture of the machine is similar as below:

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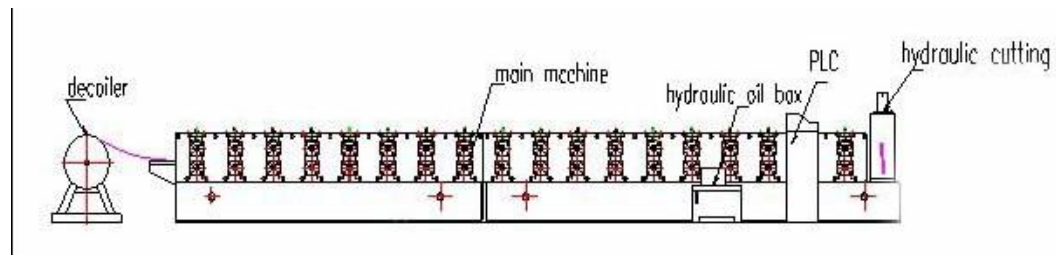
### A. Technical specification

#### 1. Technique parameters of the processing line

Main parameters of roll forming machine		
1	Suitable to process	Color steel,galvanized sheet, Aluminum plate
2	Width of feeding material	As request
3	Thickness of feeding material	0.3-0.5mm
4	Roller station	16rows
5	Productivity	8-12m/min
6	Rollers' material	45# forging steel
7	<b>Voltage</b>	<b>380V 50Hz 3phases</b>
8	Wall thickness of main forming machine	14mm steel plate
9	Main forming machine body	300 mm H steel
10	Main motor power	3 kw
11	Hydraulic power	3 kw
12	Diameter of the shaft	50mm

**2. Processes and components**

Flow chart : Decoiler-- Roll Forming-- PLC System—Hydraulic System—Mould Cutting

**3. Components of line:**

No.	Name	Unit	Qty
1	Decoiler	set	1
2	Main Machine For Roll Forming	set	1
3	PLC Control System	set	1
4	Hydraulic System	set	1
5	Mould Cutting	set	1

**4 Technical specification:****(1) Decoiler:**

Un-powered: single head;  
max.capacity: 1500kg;

**(2) Roll-Forming M/C:**

Steps:16      Shaft diameter: 52 mm ,45# steel

**(3) Hydraulic system:**

It adopts hydraulic drive and automatic location to decide the dimension and cut the target products.

Match equipment: a set of hydraulic tank , a set of hydraulic oil pump, two hydraulic pipes and two sets of electromagnetism valves.

Hydraulic pump power: 3KW      Hydraulic oil :40#

**(4) Mould- cutting with punching system**

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It adopts hydraulic drive and work automatically.

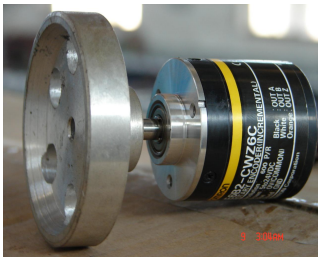
### (5) PLC Control System:



Using Telta PLC (can be changed as your requirement) to Control the quantity, length automatically. It is easy to change program setting.

Computed mode has two modes: automatic and manual one.

### (6) Counter :



One counter gauges length, pulses, and decides length

## B. Sales terms

**Terms of Payment:** 30% of the total contract value paid by T/T as down payment, the rest 70% of the total contract value to be paid by T/T after inspection by buyer in seller's factory while before delivery.

**Delivery:** 30 days after receipt of advance payment

**Service:** we sent technician to your country to fix the machine.  
The buyer should bear all the cost including: visa , Round trip ticket and suitable accommodation, also buyer should pay the salary 100 USD/day.

**Warranty:** 12 months limited warranty

During warranty: parts are free but buyer pay for the shipping fee